



**Agromehanika**  
SINCE 1968

# ***INSTRUCTIONS FOR USE***

## ***TRACTOR-MOUNTED SPRAYERS***

***AGP 100***

***AGP 200, AGP 200 U***

***AGP 200 VL., AGP 200 U VL.***

***AGP 100 TN - AGP 400 TN (TEN)***

***AGP 200 EN (ENU) - AGP 500 EN (ENU)***

**Rev. 11/2016**

**INDEX:**

ES STATEMENT OF CONFORMITY .....	2
ES STATEMENT OF CONFORMITY .....	3
ES STATEMENT OF CONFORMITY .....	4
1 IN GENERAL .....	5
2 INSTRUCTIONS FOR SAFE OPERATION AND SAFETY WARNINGS .....	5
3 SAFETY WARNING LABELS ON THE MACHINE AND IN THE MANUAL .....	12
4 DESCRIPTION .....	13
5 CONNECTING THE SPRAYER TO THE TRACTOR.....	16
6 MOUNTING OF THE DRIVE SHAFT (CARDAN SHAFT) .....	16
7 DETAILED DESCRIPTION WITH INSTRUCTIONS FOR USE .....	18
8 OPTIONAL EQUIPMENT.....	25
9 PRESSURE REGULATOR .....	29
10 PUMPS .....	36
11 CLEANING THE MACHINE .....	39
12 POSSIBLE ERRORS .....	42
13 TECHNICAL DATA .....	43
14 GENERAL INSTRUCTIONS FOR SPRAYING .....	48
15 TYPES OF NOZZLE INSERTS .....	49

## ES STATEMENT OF CONFORMITY

Manufacturer:

**AGROMEHANIKA, proizvodnja in trgovina Kranj d.d.**  
**Hrastje 52 a, KRANJ, SLOVENIJA**

declares that the products:

**SPRAYER AGP 100 TN**  
**SPRAYER AGP 200 TN**  
**SPRAYER AGP 250 TEN**  
**SPRAYER AGP 400 TEN**

is manufactured in accordance with:

- 1. Directive on Machinery 2006/42/EC and**
- 2. Directive 2009/127/EC amending Directive 2006/42/EC with regard to machinery for pesticide application.**

The following harmonized European standards on safety were applied:

**SIST EN ISO 4254-1:2013** – Agricultural machinery – Safety – Part 1: General requirements;

**SIST EN ISO 4254-6:2010** – Agricultural machinery – Safety – Part 6: Sprayers and devices for distributing liquid fertilizers (ISO 4254-6:2009);

**SIST EN ISO 4254-6:2010/ AC:2011** – Correction AC:2011 to standard SIST EN ISO 4254-6:2010;

**SIST EN ISO 12100:2011** – Machine safety – General principles of planning – Risk assessment and risk reduction (ISO 12100:2010);

**SIST EN ISO 13857:2008** – Machine safety – Safe distances, preventing reach of dangerous areas with upper or lower limbs.

Kranj, 11.3.2016

Production Manager:  
(Responsible for Technical Documentation)

Matjaž Kuhar, dipl.ing.



Director:  
Jan Šinkovec



## ES STATEMENT OF CONFORMITY

Manufacturer:

**AGROMEHANIKA, proizvodnja in trgovina Kranj d.d.**  
**Hrastje 52 a, KRANJ, SLOVENIJA**

declares that the products:

**SPRAYER AGP 100**  
**SPRAYER AGP 200 EN (ENU)**  
**SPRAYER AGP 300 EN (ENU)**  
**SPRAYER AGP 400 EN (ENU)**  
**SPRAYER AGP 500 EN (ENU)**

is manufactured in accordance with:

- 1. Directive on Machinery 2006/42/EC and**
- 2. Directive 2009/127/EC amending Directive 2006/42/EC with regard to machinery for pesticide application.**

The following harmonized European standards on safety were applied:

**SIST EN ISO 4254-1:2013** – Agricultural machinery – Safety – Part 1: General requirements;

**SIST EN ISO 4254-6:2010** – Agricultural machinery – Safety – Part 6: Sprayers and devices for distributing liquid fertilizers (ISO 4254-6:2009);

**SIST EN ISO 4254-6:2010/ AC:2011** – Correction AC:2011 to standard SIST EN ISO 4254-6:2010;

**SIST EN ISO 12100:2011** – Machine safety – General principles of planning – Risk assessment and risk reduction (ISO 12100:2010);

**SIST EN ISO 13857:2008** – Machine safety – Safe distances, preventing reach of dangerous areas with upper or lower limbs.

Kranj, 11.3.2016

Production Manager:  
(Responsible for Technical Documentation)

Matjaž Kuhar, dipl.ing.



Director:  
Jan Šinkovec



## ES STATEMENT OF CONFORMITY

Manufacturer:

**AGROMEHANIKA, proizvodnja in trgovina Kranj d.d.**  
**Hrastje 52 a, KRANJ, SLOVENIJA**

declares that the products:

**SPRAYER AGP 200**  
**SPRAYER AGP 200 U**  
**SPRAYER AGP 200 VL.**  
**SPRAYER AGP 200 U VL.**

is manufactured in accordance with:

- 1. Directive on Machinery 2006/42/EC and**
- 2. Directive 2009/127/EC amending Directive 2006/42/EC with regard to machinery for pesticide application.**

The following harmonized European standards on safety were applied:

**SIST EN ISO 4254-1:2013** – Agricultural machinery – Safety – Part 1: General requirements;

**SIST EN ISO 4254-6:2010** – Agricultural machinery – Safety – Part 6: Sprayers and devices for distributing liquid fertilizers (ISO 4254-6:2009);

**SIST EN ISO 4254-6:2010/ AC:2011** – Correction AC:2011 to standard SIST EN ISO 4254-6:2010;

**SIST EN ISO 12100:2011** – Machine safety – General principles of planning – Risk assessment and risk reduction (ISO 12100:2010);

**SIST EN ISO 13857:2008** – Machine safety – Safe distances, preventing reach of dangerous areas with upper or lower limbs.

Kranj, 11.3.2016

Production Manager:  
(Responsible for Technical Documentation)

Matjaž Kuhar, dipl.ing.



Director:  
Jan Šinkovec



Dear customer,

We would like to thank you for your trust, which you have shown by buying the sprayer appliance for chemical plant protection of the company AGROMEHANIKA. The reliability and efficiency of the appliance depends on how you will take care of the appliance. We advise you to read and consider this instruction manual carefully before connecting the appliance to the tractor. This manual contains essential information for efficient use and a long durability of the appliance.

## 1 IN GENERAL

Your spraying appliance has been designed and constructed for distributing of chemical agents in a water solution that are commonly used for chemical protection of agricultural cultures on the annual agrarian crops. The constructional design of the sprayer allows easy accessibility to the vital parts of the sprayer and even an easier handling. The strong construction, high-quality component parts and loads and loads of additional equipment ensures the user an efficient operation and an optimal consumption of insecticide and energy.

Do not use your sprayer for pumping or spraying of:

- water solutions with a higher specific weight and viscosity than water;
- chemical solutions which should not come in contact with some of the parts of the sprayer;
- drinking water;
- sea water and other salty solutions;
- water which temperature is higher than 40 °C or lower than 5 °C;
- all kinds of lacquer or varnish;
- fast dissolving diluents;
- oil or grease;
- liquids that contain granulates or hard swimming parts.

## 2 INSTRUCTIONS FOR SAFE OPERATION AND SAFETY WARNINGS

### 2.1 SAFETY LABELS



The sign on the left is a safety-alert symbol and is normally placed on the machine together with other labels.

Comply with the instructions for safety, also in responding to emergency cases.

### 2.2 CONSIDERING THE SAFETY RULES



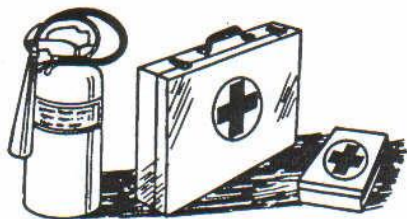
Read the instructions considering the safety rules in the operation manual of your machine very carefully. Make sure that the labels on the machine are in good condition and can be well seen. After repairing the machine or replacement of any spare part make sure that all of the labels are fitted on the appliance. Spare labels are available at your authorized seller of the appliances. Learn how your machine is working and how to handle it and its control units.



**DO NOT ALLOW UNAUTHORIZED PEOPLE TO USE THE MACHINE!**

Make sure that your machine is always in good working condition. Each unauthorized change on the machine can weaken the functionality and/or the safe operation and/or shorten the durability period of the appliance.

### 2.3 BE PREPARED FOR DANGER



Be prepared for a sudden fire.

Make sure that there is always a first aid kit and a fire extinguisher available while you work. Make sure that the telephone numbers of your personal physician, ambulance, hospital and fire brigade is always kept on a good seen place.

### 2.4 UNAUTHORIZED PEOPLE



Every unauthorized person who is seating, standing or in any other way driving on the tractor can get hurt (he or she can fall of the tractor or get hurt by the means of the tractor). The person driving on the tractor can have influence on the driver who is operating the tractor or change its centre of gravity. The unauthorized person on the tractor can have influence on driver's sight and can be held responsible for unreliable working conditions on the tractor. Do not allow unauthorized people to be in the immediate vicinity of the machine.



**IT IS FORBIDDEN FOR UNAUTHORIZED PERSONS TO RIDE ON THE TRACTOR!**

### 2.5 SAFETY WHEN HANDLING CHEMICAL AGENTS



Be very careful when handling chemical agents and in this way avoid possible injuries or damages done as to you as well as to the environment.

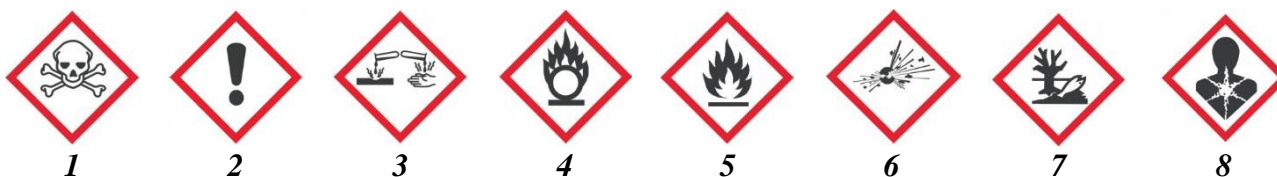
- Be very careful when handling chemical agents. Make sure that you do not come in direct contact with the chemical agents. Chemical agents must be handled in the same way as poison.
- Choose such chemical agents that are the least harmful to your health, the most efficient and easy soluble.
- Always read the instructions for use which are printed on the packaging of the chemical agents. Consider all of the rules and safety instructions, and use the instructions.
- While working always use protection devices for the respiratory organs, such as a breathing mask or a helmet with fresh air.
- Wear appropriate clothes while preparing the chemical agents. Use protection goggles, gloves, boots and protection clothes. Pay attention to your protection equipment. Do not use "worn" protection.
- Make sure that your protection equipment and clothing are in good condition. Dirty gasmasks can cause allergic reactions to the skin. Change the filter regularly!
- Choose "safer" chemical agents. Pay special attention to chemical agents which are not that dusty or do not cause allergic reactions to the skin.
- When choosing chemical agents pay special attention to those which are packed in a "safer" way.

- The preparing of chemical agents should never take place in closed rooms. When preparing chemical agents turn off the machine and in this way lower the risk of spilling the chemical agent.
- The chemical agents should be prepared only in still weather or in a calm place.
- Make sure that your machine is regularly cleaned, since you can in this way lower the chance of a direct contact with the chemicals.
- For preparing and mixing of the chemical agents only tools for this purpose should be used: measuring scale, measuring tools, funnel, bucket. Make sure that the tools are cleaned regularly.
- Do not prepare more of the chemical agents than needed.
- Make sure that your working day in which you are using chemical agents is not longer than 8 hours. Avoid stress and heavy manual work.
- Before spraying and 8 hours after spraying it is recommended not to consume alcohol.
- Do not eat, drink or smoke while working with chemical agents.
- Do not try to clean blocked nozzles with blowing (by means of your mouth).
- Consider the abstinence of the insecticide in the spraying period.
- Immediately wash out your eyes with water if the chemical comes in contact with them.
- After spraying, wash your face and hands thoroughly before eating or drinking.
- Make sure that children and animals can not get to the machine until this one was thoroughly cleaned.
- Clean the machine after using it, put it in an appropriate place and make sure that unauthorized people do not have access to it.
- After using chemical agents wash yourself thoroughly.
- Clean and wash the machine after every single use and before any maintenance work.
- In case you have a certain medical problem in the time while using the chemical agents, consult your personal physician and try to contact the selling agent who is responsible for your chemical agents.
- If you have an accident which involves a chemical agent, we advise you to do the following:
  - eyes and skin: wash with plenty of fresh water;
  - throat and gullet: drink loads of water (no milk!);
  - lungs: fresh air.

## 2.6 EVALUATION OF DANGER SIGNS ACCORDING TO DANGER

Each chemical agent has a danger sign printed on the packaging which conveys the degree of danger. If possible, avoid chemical agents which have a skull printed on the packaging or include other signs which say that certain chemical agents have an etching effect. Even if a packaging does not include signs of danger that does not mean that the chemical agents is not harmful or dangerous. Although you are using insecticides that have none of the danger signs printed on the packaging we advise you to handle them with extreme care, since they can be harmful to your health in the long term.

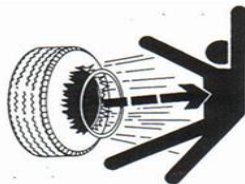
### Danger signs which can be seen on packaging of chemical agents:



- |   |   |
|---|---|
| 1- acute poisonous material   | 5- inflammable materials  |
| 2- acute poisonous material, irritation of skin and respiratory tract | 6- explosive materials  |
| 3- corrosive substance  | 7- materials, dangerous to environment                          |
| 4- oxidising materials  | 8- mutagenic, cancerogenic, to specific organs toxic materials. |



## 2.7 MECHANICAL SAFETY



- Do not touch the machine between working!
- Do not remove safety labels or any other safety equipment of the machine!
- Do not exceed the recommended air pressure in the tyres!
- Maintain the tyres regularly!
- If you want to use the machine in the public traffic you must fit it with lights and other illuminates in accordance with the traffic regulations.
- No not enter the reservoir in the time of preparing of the chemical agents or cleaning of the reservoir!
- Never exceed the working pressure of 15 BAR (that is the maximum allowed working pressure on sprayer appliances)!
- Do not start working until you are sure that there are no unauthorized people in the near of the machine!
- Pull out the key from the key-lock after you have finished working and in this way prevent a sudden start of the machine.

## 2.8 DANGER CAUSED BY LIQUIDS UNDER HIGH PRESSURE



The liquid which leaks from the pipes can be under high pressure and can cause injuries to your skin, even more; it can cause dangerous injuries if the liquid spreads under your skin.

- Never try to dismount a hydraulic pipe or any other of the hydraulic installation as long as this one is under high pressure. Before you start up the hydraulic system make sure that the installation is safe.
- Help yourself with a piece of cardboard when trying to find the place of leakage. Protect your hands and body by means of gloves and protective clothing if you are handling a high pressure hydraulic system.
- In the case of injury immediately call your personal physician. Each penetration through the skin must be stopped; the liquid must be removed within few hours.

## 2.9 WORKING PLACE OF THE OPERATOR

- There is only one person needed for operation the machine. This person does not need an assistant. The operator of the sprayer is also the driver of the tractor.
- This machine can be operated by a person who is older than 18 years and has the needed know-how that is needed for a safe and accurate operation of spraying appliances.
- The person needs to be in good health – mentally and physically.
- Operational work and maintaining of the sprayer can be only carried out by authorized personal that has the needed know-how for this type of work.
- The operator of the sprayer must have a medical certificate (in accordance with local regulations).
- The working place of the operator: 1 meter around the machine and tractor.
- While spraying keep the windows and doors of the tractor closed. It is recommended that the operator has a hermetically closed cabin which allows the operator to create overpressure with aeration of fresh air that disables chemically polluted air to enter the cabin.
- While spraying, it is recommended that the operator stays in the cabin for about 90-95% of the time, so the chemical agents cannot have influence on his or hers health. Should the operator notice a change in the working of his or hers organs or feel dizzy, he or she should immediately put on the protection breathing mask. However, the best thing to do is to leave the field and look for shelter in a cleaner area.

## 2.10 PERSONAL PROTECTION



- The operator is advised to use well buttoned clothing and efficient protection equipment while working.
- The operator can come in contact with chemicals through his or her skin, mouth or nose. If you do not work safely even the best protection equipment cannot be any use to you.
- A safe working with sprayers requires full attention of the operator, so listening to music (per headphones) while working is not recommended.
- You must work safely; otherwise the protective equipment cannot help you.



**WARNING: To prevent inhaling and/or entering the chemicals through the mouth it is recommended not to eat, drink or smoke while working!**

## 2.11 BREATHING PROTECTION

There are many different types of filters available that can protect you against inhaling chemicals.

- It is recommended to use masks that protect the whole face and are fitted with combinations of different filters (filter for gas-smoke). An even more efficient protection can be achieved by means of a protection helmet in which overpressure can be created.
- Make sure that you are using an appropriate filter:



- A (brown): can be used for most organic chemicals;
- B (grey): can be used for most inorganic chemicals;
- P (white): can be used only for liquid or powder chemicals;
- Combination of a brown/white filter with the mark A2P2 in the European Union can be used for most organic chemicals. The mark A2P2 refers to a combination of filters which provide appropriate protection against most gases and vapours that are created by using liquid or powder chemicals. A2 refers to protection class II which means that you can use the filter until it reaches a concentration of 0.5

volume-percentages. P2 refers to gas protection class II.

- The combination B (grey/white) filter must be used in the case of handling inorganic chemicals.
- Before using the mask check the tightness and sealing of it. Check the mask for damages and make sure that the outer valve is clean and can be closed without any problems.
- Write down the date of the last usage of the filter. The A2P2 filter must be replaced once a month nevertheless how many times it was used. Filter B must be replaced after every single use! The filter must be used within 6 months after the packaging of the filter was opened. Make sure that used filters are destroyed in accordance with local regulations.
- Never check the efficiency of the filter by smelling:
  - certain poisonous elements are odourless,
  - the concentration of the poison can not be always noticed by human nose,
  - smelling of certain elements can damage the nasal mucous membrane.
- Always check the expiring date of the filter.



**WARNING: The filter must be hermetically sealed after usage.**

## 2.12 SKIN PROTECTION

It is recommended to wear the following clothes in order to protect your skin:

- Rubber gloves in order to protect your hands which must be long enough. If the gloves are worn they need to be replaced. Change the gloves after every fifth use. Powder the inside of the gloves.
- Rubber or neoprene boots that are resistant to water and chemicals.
- Overalls that are resistant to water and chemicals and are fitted with a hood. The overall must cover the ends of gloves and boots.
- A waterproof apron for protection of your clothes; in a good protected tractor cabin the apron can be removed.
- A mask that protects the whole face.

Make sure that all of your clothes are well cleaned after every use. Never perform spraying when your clothes are wet, since it can cause a strong contact with your skin. Be very careful in the case your skin gets injured. After handling chemicals always wash your hands with soap and loads of water. After you have finished working also wash your face.

### 2.13 MAINTENANCE OF THE PROTECTION EQUIPMENT

After every single use thoroughly clean your protection equipment. Wash the mask, boots, gloves and working overall with mild soap water and let them dry.

Store your protection equipment in a dry, cold and clean room. Never store your protection equipment in the same room as the chemicals.

Store your protection clothes apart from other clothes.

Protection equipment that gets dirty between handling chemicals must be cleaned in accordance with regulations on cleaning of dangerous materials.

### 2.14 SAFE OPERATION

Before starting working the operator must check the correct and safe operation of the machine.

- It is not allowed to sprinkle in foggy and/or rainy weather or when the wind speed exceeds 4 m/s. The direction of spraying must be adjusted to the wind direction.
- If there are two tractors with spraying appliances working simultaneously, they must not pollute each others working area atmosphere. In order to protect your health pay attention to the wind direction and speed.
- Never bring personal things in the area of spraying or when handling chemicals. Before every meal thoroughly clean your hands and face and wash out your mouth with fresh water.
- Before filling in the chemicals check the functioning of the machine by filling the reservoir with clean water.
- The sprayer pump receives the power from the connecting shaft of the tractor by means of the cardan shaft. All of the driving parts can cause bad injuries so in order to avoid that please follow the instructions below:
  1. To drive the pump only such a cardan shaft must be used which characteristics are in accordance with the recommendations of the manufacturer and which is fitted with a protection cover.
  2. Connect the machine to the tractor only if the drive shaft (P.T.O.) is turned off.
  3. Connecting and disconnecting of the cardan shaft must be performed only when the engine is shut off.
  4. Before you load the drive shaft (P.T.O.) check the rpm of the engine and make sure that there are no people or animals in the danger area of the machine.
  5. The cardan shaft should be cleaned and greased only when the drive shaft (P.T.O.) is turned off, the engine shut down and the start key out of the key-lock.
  6. Do not turn on the drive shaft of the tractor (P.T.O.) without a reason and check if the difference between the universal-joint angles is not too big.
  7. Set the fan only when stationary, and when the transmission shaft drive is switched off.
  8. If the protective fan mesh had to be removed for setting, it has to be reinstalled before resuming operating.



**Warning! Do not turn on the driving shaft of the tractor (P.T.O.) while the tractor's engine is not running!**

### 2.15 SAFE MAINTENANCE

- Before starting to operate the machine learn how to maintain it. Keep the working place clean and dry.

- Do not grease, maintain or adjust the machine while this is moving! Do not touch moving parts of the machine! Turn off the machine and make sure that there is no working pressure in the circulation of the chemicals!
- Do not maintain or service the machine before this was thoroughly cleaned.
- During maintenance and servicing of the machine turn off the electrical charging by turning the start key or disconnecting the connections.
- Disconnect the drive shaft of the tractor (P.T.O.) in order to avoid a sudden start of the sprayer.
- Do not perform inspections of the machine without turning on the machine's "safety" devices.
- Do not perform welding of the machine if you have used ammonium nitrate or any other liquid that contains ammonium nitrate for spraying without having thoroughly cleaned the machine before.
- Do not enter the reservoir to repair or clean it.
- Support and safely mount all parts that need to be lifted during maintenance.
- Keep all of the sprayer's parts in good condition. Repair eventual damages immediately. Replace worn and damaged parts. Remove excess oil, grease or any other debris.
- Disconnect the battery before you start to adjust the electrical system or perform welding on the machine.
- During maintenance of the machine or cleaning the nozzles use appropriate protection equipment in accordance with the regulations.
- It is strictly forbidden to release chemicals into the environment.

## **2.16 DRIVING ALONG ROADS AND STREETS**

Do not drive around with your sprayer attached to the tractor. If this cannot be avoided please consider the following:

- Drive along roads and streets with your sprayer attached to the tractor only when there are no chemical agents in the reservoir. The maximum tractor speed with a full reservoir of water must not exceed 15 km/h.
- Connect the sprayer to the tractor only if the load on the wheels does not exceed the prescribed maximal load. After connecting the sprayer to the tractor at least 25% of weight must be on front wheels. You can achieve these values by adding weights at the front and removing weights at the back of the tractor. Find out how many weights need to be added or removed by means of weighing the tractor before the first use of the sprayer.
- In the case the sprayer completely or partially covers the lights and signs at the back of the tractor you will have to attach some additional lights and signs onto the sprayer.
- Follow the traffic regulations when driving along roads and streets with your sprayer attached to the tractor.
  - Keep the garniture on an appropriate height when driving along roads and streets. In the upper position secure the 3-point suspension of the tractor in order to avoid a sudden fall or slip of the sprayer.

## **2.17 PROCEDURES IN THE CASE OF ACCIDENTS WITH CHEMICALS**

In the case your skin or eyes come in contact with chemicals or their solution, wash them out with plenty of water and repeat the process several times. In the case of suspecting poisoning (symptoms: sweating, dizziness, depression, headache, sickness):

- immediately stop working;
- take off wet clothes;
- remain calm;
- if you feel sick because of consumption of chemicals try to throw up;
- lay on your side;
- immediately call for medical help and let the physician see the label of the chemical agent, so he or she will easier be able to determine the kind of poisoning.

In the case of suspecting poisoning the patient must not eat or drink castor oil, milk, butter, eggs and alcohol, since these ingredients worsen the poisoning effect.

















## **2.18 RULES REGARDING TO USE OF SPRAYING APPLIANCES**

The operator and user of the sprayer must be familiar with rules regarding plant protection.

### 3 SAFETY WARNING LABELS ON THE MACHINE AND IN THE MANUAL

You can find certain safety and warning signs in this instruction manual that are also attached to the machine. Take a closer look at them in order to work safely. Follow the instructions and advice concerning precautions listed below.

Make sure that the labels on the machine are in good condition and can be well seen. After repairing the machine or replacement of any spare part make sure that all of the labels are fitted on the appliance. Spare labels are available at your authorized seller of the appliances.

	Product conforms with the safety requirements or standards		Use protection overalls while working.
	Warning: read the instruction manual before connecting the appliance to the tractor for the first time!		If the cabin of the tractor is not constructed in an appropriate way, use your gas mask while working.
	Warning: sign that indicates the possibility of personal injuries or damages of the machine!		Use ear protectors while working.
	Rotating direction and number of revolutions of power take-off (PTO)		Speed limit
	Warning: maximal rpm and the direction of the driven shaft!		Warning: maximal allowed pressure in the spraying appliance (20 bar)!
	Warning: keep away from rotating drive shafts!		Entrance forbidden area – machine in operation
	Warning: presence of poisonous chemical agents!		It is not allowed to remove any of the safety devices from the machine!
	Flying parts hazard!		It is not allowed to clean, grease or maintain the appliance as long as it is running!
	Danger! Keep safety distance!		It is not allowed to smoke while operating the appliance!
	Recommendations.		It is not allowed to enter the reservoir!
	Use protective gloves while working.		Water for washing of hands. <b>Warning: this water is not drinkable!</b>

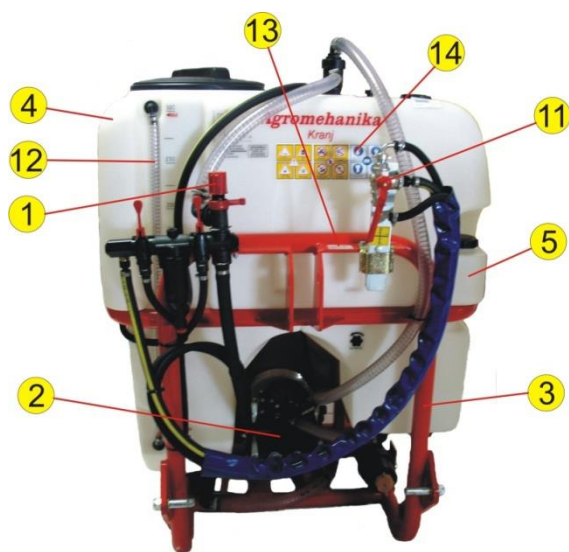
## 4 DESCRIPTION

Sprayers, to which this manual applies, are of modern concept, with polyethylene tanks, rounded edges, smooth interior walls and inclined bottoms. The sprayer construction ensures a short barycentre distance between the tractor and machine, a well-stirred spray agent mixture, a complete emptying of the tank, and a simple cleaning process.

The fan, located on the rear side of the sprayer, directs the air to the left, to the right and to the whole height of the habitus. Due to the prolonged distance of drops through the habitus, the airflow is directed diagonally to the row. Hence, the drift of the protective agent towards the tractor is reduced to the minimum.

The fan with adjustable vanes enables the user to adjust the speed and amount of air to the type of plantation and to the lushness of vegetation.

### 4.1 SPRAYER CONSTITUENTS



1. Pressure regulator
2. Pump
3. Frame
4. Main tank
5. Cleaning (flushing) tank
6. Tank for washing hands with a pipe
7. Suction filter with regulating valves
8. Case with fan
9. Spraying arc (left-right)
10. Nozzle bracket with nozzle inserts
11. Remote-control valve
12. Litre scale
13. Machine registration plate
14. Safety warning labels



Rather than having a standard version of a round-shaped sprayer rectifier, separate sprayer models (AGP 200 U, AGP 200 U VL. and all ENU sizes) are equipped with a rectifier, ensuring a more even distribution of airflow to the left and to the right.

The following sections will describe in more detail main sprayer constituents and handling with them; the second part of this manual, however, encompasses a spare parts catalogue.

The manual covers more sprayer models; therefore consider only chapters that apply to your machine.

## 4.2 LIFTING POINTS

When transporting the sprayer, in other words, when loading or unloading it from the truck, use the lifting points of the standard three-point system on the sprayer for mounting the sprayer. Provided that you use a fork-lift truck, use the bottom part of the support frame.

## 4.3 REGISTRATION PLATE

### 4.3.1 MACHINE REGISTRATION PLATE

It is affixed on the front side of the sprayer and contains the following important data:



- address of the manufacturer and the country of origin
- type of the product
- model
- nominal capacity
- unladen machine mass
- maximum authorised mass
- maximum allowable operating pressure
- required drive power
- year of manufacture, and
- serial number.

Apart from the above listed data, there is also an engraved hexagon on the registration plate. The hexagon identifies that the machine is certified; in other words, it is manufactured in accordance with the requirements of legislation about the equipment of machines for application of fito-pharmaceutical agents.

### 4.3.2 PUMP REGISTRATION PLATE

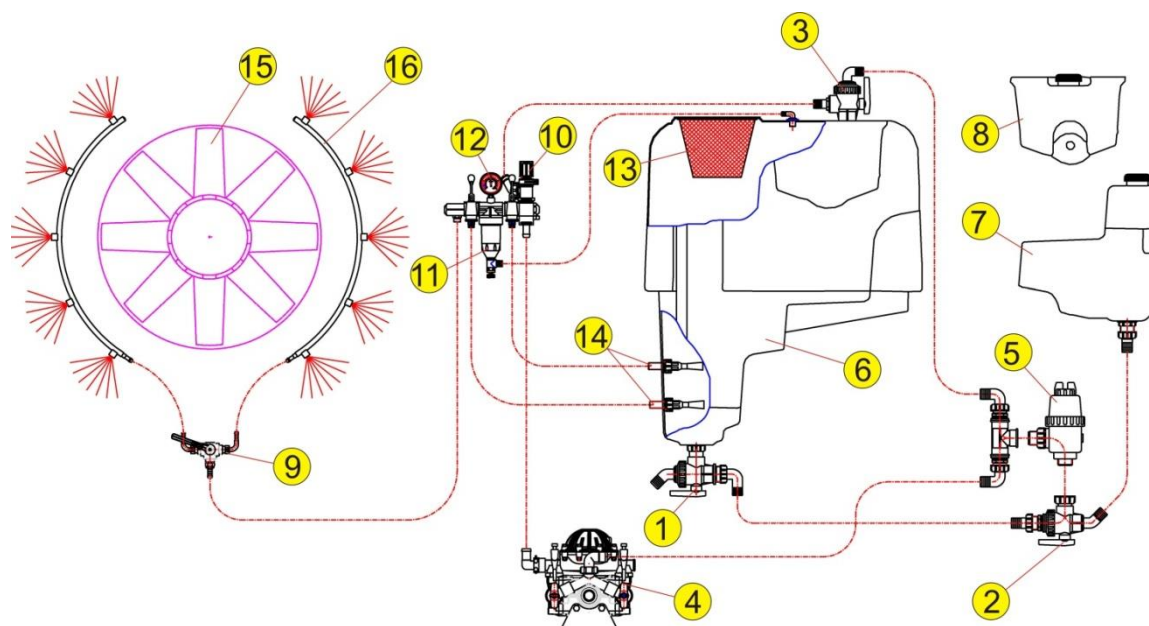
It is affixed in a clearly visible position and contains:



- address of the manufacturer and the country of origin
- pump type
- nominal flow rate
- maximum flow rate at maximum allowable rotating speed and maximum allowable operating pressure
- required drive power
- type of pump lubricant, and
- serial number of the pump.

When ordering spare parts, all of the information written on the identification plate must be given to the seller.

## 4.4 FUNCTION SCHEME



1. Three-way selector valve with outlet
2. Three-way selector valve
3. Selector valve
4. Pump
5. Suction filter with valve
6. Main tank
7. Flushing tank
8. Clean water tank for washing hands
9. Valve for opening of separate spraying sections
10. Pressure regulator with regulating valve
11. Pressure filter
12. Pressure gauge (manometer)
13. Strainer – pouring sieve
14. Mixing nozzle
15. Fan
16. Spraying arc (tube) with nozzles

## 4.5 OPTIONAL EQUIPMENT

The sprayer can be equipped with optional elements that enable easier operation:

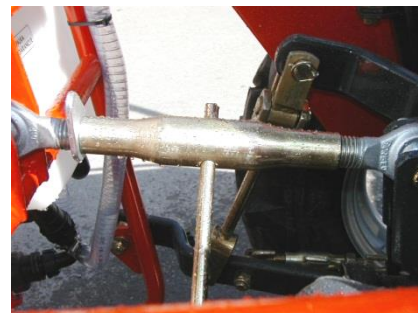
- packaging cleaning valve (fluid agents)
- flushing of spray agent in the strainer
- surface cleaning set
- manual remote-control regulation
- electronic remote-control regulation
- suction basket with 5 m suction tube
- external filling set
- main tank flushing
- terrace spraying kit.



## 5 CONNECTING THE SPRAYER TO THE TRACTOR

Sprayers with a nominal capacity of up to 300 l are designed for connecting to the tractor three-point system of I. category (diameter of clamp bolts 22 mm), whereas bigger ones with nominal capacity of 400 and 500 l are designed for clamping on the tractor three-point system of II. category (Ø 28 mm).

Clamp the sprayer on the tractor three-point system and secure it with bolts. Afterwards, lift the sprayer to such height that the universal-joint connections of the pump and the tractor are on the same level, and connect them with transmission shaft.



**WARNING: When lifting the sprayer for the first time, consider the weight of a fully-loaded sprayer!**

We recommend doing the following:

- increase the air pressure in the tyres (see the instructions for use of the tractor);
- make sure that the pressure regulator does not hit the tractor's cabin or any other part of the tractor;
- make sure that the tractor and the pressure regulator are not touching;
- if necessary, attach some weights to the front of the tractor (see the instructions for use of the tractor);
- slow down when driving with a full reservoir (the possibility of breaking the reservoir will become smaller).

## 6 MOUNTING OF THE DRIVE SHAFT (CARDAN SHAFT)

### 6.1 OPERATOR'S SAFETY



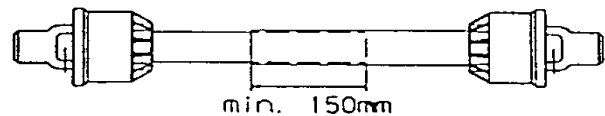
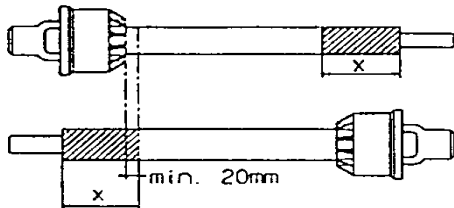
**To avoid possible accidents and personal injuries please follow the instructions and recommendations written below:**

- Before mounting (connecting of the cardan shaft to the tractor and the sprayer) the drive shaft – cardan shaft, **always turn off the engine and remove the start key from its lock.** When mounting the cardan shaft, the cardan shaft of the tractor can be easily turned if the engine and the cardan shaft are turned off.
- When mounting the cardan shaft make sure that the safety pin is in right position and well stuck in its hole. Pull and push the cardan shaft forwards and backwards as long as the safety pin is not in its hole.
- Rotating shafts can be very dangerous!
- Always make sure that all of the safety devices are on their place and that all of the rotating surfaces are well covered, including the “junctions” of the cardan shaft on both ends! Do not use cardan shafts without having secured them!
- Do not touch rotating cardan shafts! The safety distance to a rotating cardan should not be less than 1.5 m.
- Protect the protection devices against turning by means of the chain!
- Make sure that the protection of the cardan on the tractor is well connected (attached)!
- Always turn off the engine and remove the start key from its lock before starting maintaining the machine or connecting the cardan shaft!

## 6.2 CONNECTION OF THE CARDAN SHAFT

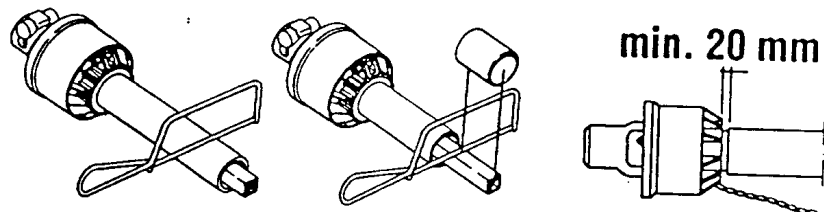
The first mounting of the cardan shaft should be performed as follows:

1. Mount the sprayer to the tractor and lift the tractor's lift arms to such a height, where the distance between the tractor's connection shaft and the sprayer's connection shaft is the **shortest (both connection shafts are on the same height)**. Be careful not to hit the sprayer against the tractor or the ground.
2. Stop the tractor's engine and remove the start key from its lock).
3. Connect the short exiting cardan shaft of the tractor with the short cardan shaft of the sprayer by means of the cardan shaft.
4. In the case the cardan shaft is too long and needs to be shortened, pull out the cardan shaft and mount each end of it separately to the shaft of the tractor and to the shaft of the sprayer, measure it out and mark the place where it needs to be cut.

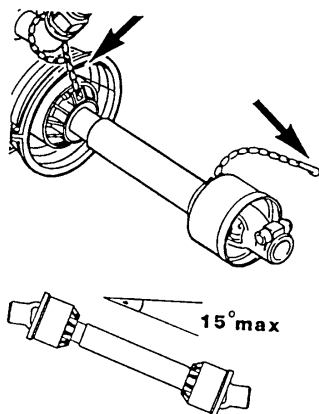


**WARNING: the covering of both cardan shafts must be at least 150**

5. Use an appropriate tool to shorten both parts in the same way and do not forget to remove the swarf.
6. Attach the profiles and join the parts.



7. Mount the cardan shaft to the tractor and the sprayer.



**WARNING: Always mount the female end of the cardan shaft to the tractor! Connect the chains in order to avoid rotating of the safety covers!**

8. To assure a long reliability of the cardan shaft avoid angles bigger than 15° (picture 8.4).
9. When using safety cardan shafts, the so called "ALLAN'S" bolt must be screwed in with a torque of 40 Nm. Check the torque after 2 minutes of operation.

## 7 DETAILED DESCRIPTION WITH INSTRUCTIONS FOR USE

The frame is made of a steel welded construction which comprises a reservoir, a pump that is attached to the lower part of the frame, a suction filter and valves for flow regulation. The pressure regulator is attached to the front of the construction, the lifting mechanism to which the spraying garniture is attached to, is located in the back. Both the ablution reservoir and the clean water reservoir are fitted above the main reservoir.

### 7.1 MAIN RESERVOIR

The main reservoir is made of polyethylene which is resistant to chemicals. It has rounded edges and smooth inner walls for easier cleaning. The reservoir has a sloping bottom which assures a complete emptying of it. There is a sieve with cover mounted on the top of the reservoir. Do not remove the sieve while filling the reservoir with insecticide or water!



**WARNING: Use protective gloves when handling insecticides!**

A measuring scale is printed on the front side of the reservoir which facilitates the determination of the chemical agent. On the inside of the reservoir, a tube with a red PE ball inside is mounted for easier visual reading of the quantity of the chemical agent inside the reservoir.

#### 7.1.1 LID OF THE AGP 200 TANK



The tank lid is one-piece, size Ø 230 mm, with a small opening for pressure outlet in the centre. To open the lid, rotate it to the left; to close it, screw it to the right. While in operation, the tank lid has to be tightly closed.

#### 7.1.2 LID OF THE AGP 200EN – AGP 500EN TANK

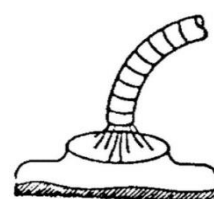


The tank lid is made of two parts. The smaller part in the centre is designed for a more convenient filling of the tank with water. The recommended method is filling with clean water (without any polluting agents).

To open the lid, unscrew it to the left; to close it, screw it to the right. While in operation, the tank lid has to be closed.



If the tank has a lid, as shown in the picture below, never put the tube into the tank through the lid when filling the tank; in other words, do not let the spray agent contact the filling tube to prevent the pollution of the tube inlet side. Spray agent can flow back into the filling tube due to the pressure drop.



## 7.2 ABLUTION RESERVOIR

The ablution reservoir is meant for washing of the reservoir and other elements after you have finished working or after a break. Fill the reservoir with clean water. You can find more detailed instructions in the chapter "DESCRIPTION OF VALVE ADJUSTMENT FOR SPRAYING OR CLEANING".

## 7.3 RESERVOIR FOR WASHING OF HANDS

This reservoir is meant for washing of hands after handling insecticides. Fill the reservoir with drinkable water. Its capacity is 15 litres.



**WARNING! The water is not drinkable!**

## 7.4 MIXING NOZZLE



The sprayer is equipped with one or two mixing nozzles for better mixing of the mixture. The nozzles are mounted in the lower part of the reservoir. The mixing nozzle is controlled by means of the valve which is mounted on the pressure regulator. The mixing nozzle is operating when the lever of the valve is in upright position and vice-versa. It is recommended to turn on the mixing nozzle during insecticide preparation and driving to the field.

## 7.5 THREE-WAY VALVE – EJECTOR

Simpler versions of the machine (with the BM 65/30 pump and without an additional tank) are equipped with a three-way valve on the bottom side of the tank. The three-way valve is incorporated with a cleaning filter insert and a connector, which - through indirect help of the pump - enables the ejector to suck water from lakes, ponds or other watercourses into the main tank.



### 7.5.1 FUNCTIONS OF THE THREE-WAY VALVE (SEE PICTURE)

#### 1. LEVER IN INTERNAL POSITION

In this lever position, the outflow of spray agent from the tank is stopped. It is possible to fill the tank by placing the suction tube with basket (020.20.018) on the suction fitting (019.01.032) and the water will be drawn from low-lying positions (stream, well). The suction tube with suction basket is not part of the machine series equipment.

#### 2. LEVER IN MIDDLE POSITION

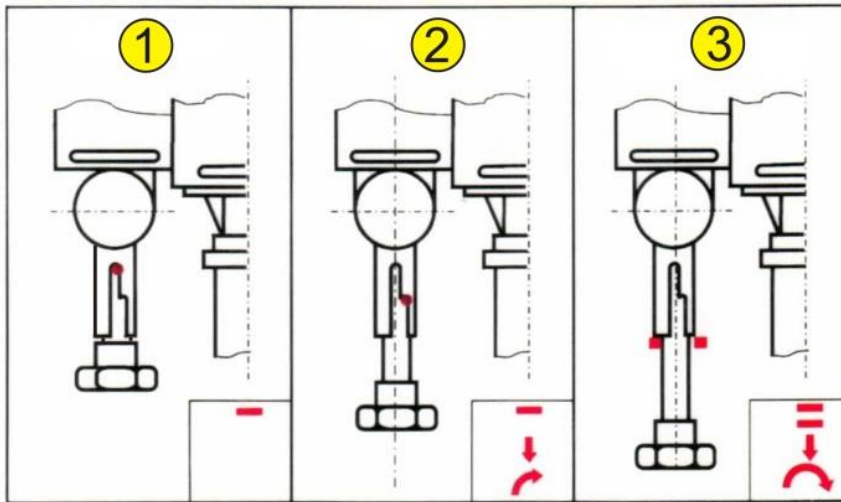
The water outflow from the tank is enabled if the three-way valve is positioned under the tank.

#### 3. LEVER COMPLETELY PULLED OUT

Normal functioning: the pump sucks water from the tank through the cleaning insert in the three-way valve.

### 7.5.2 FILTER INSERT CLEANING

It is recommended to clean the cleaning insert of the three-way valve before each filling of the tank. To reach the insert, pull the bolt (019.36.314) and the output insert (019.01.030). Wash the cleaning filter insert under running water and place it back to its position in the ejector. The insert is point-shaped, therefore make sure you insert it correctly – the wider part has to fit into the inside of the valve body. If the cleaning insert has to be cleaned when the tank is full, push the lever in internal position before dismantling to ensure that the outflow from the tank is closed.

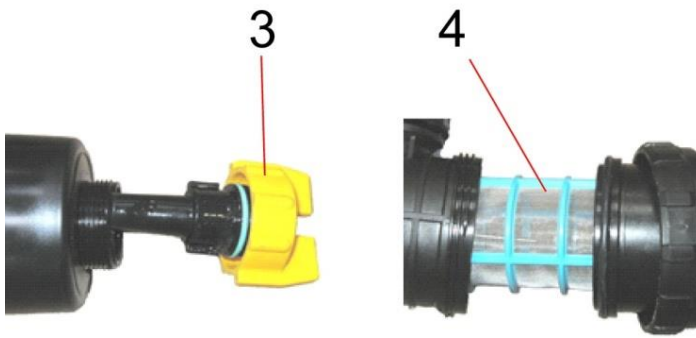


### 7.6 SUCTION FILTER

The suction filter is mounted between the reservoir and the pump. Its function is to filtrate the insecticide before it reaches the regulator. The size of the filter is 50 MASH.




### 7.6.1 FILTER INSERT CLEANING (SUCTION FILTER)



First, unscrew the yellow plug (3) on the filter lid (2) in counterclockwise direction and pull it out. The incorporated stop valve in the filter blocks the fluid inflow from the main tank. Unscrew the Holland nut (5) on the filter lid and the filter insert (4). Clean the filter insert and assemble the filter in reverse order.

When assembling the filter make sure that the stop valve metal needle, placed in the pull-out part (with the yellow plug), is correctly inserted, otherwise the filter will not operate correctly.

 **WARNING:**  
**When cleaning the filter always wear protective gloves!**  
**Clean the filter insert before each tank filling.**

### 7.7 ADJUSTABLE FAN

#### ➤ AIRSPEED AND AIR AMOUNT

For correct application of spray agent to plant parts, the airspeed and fan capacity must be adjusted to the plantation size and the vegetation season. Too high airspeed causes a loss of the spray agent due to the increased drifting of drops; whereas too low airspeed causes insufficient protection on the inside of the habitus. When a small part of drops still penetrate the whole habitus, the airspeed is correct.

For each individual plantation and its development period it is most convenient to set the fan vanes after a practical test, in other words, consider the recommendations for setting the fan vanes according to the following chart:


Fan Type	Purpose	Maximum Allowable Airspeed (m/s)	Degree of Vane Opening
Ø 825	Viticulture	30	1 – 2
	Fruit-Growing	40	1 – 3
	Hop-Growing	40	1 – 5

The chart was calculated for the rotating speed of 540 min<sup>-1</sup> on the tractor transmission shaft or 1940 min<sup>-1</sup> of the fan.

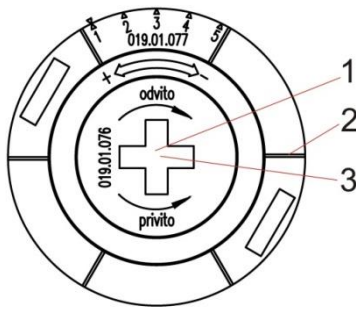
#### ➤ SETTING THE FAN

With regard to their rotating direction, Agromehanika sprayers can have two different types of fan incorporated. The right fan is designed to rotate in clockwise direction (seen from the front side of the fan, or in the driving direction of the tractor); whereas the left fan is designed to rotate in counterclockwise direction). Catalogue numbers for identification:

	RIGHT FAN	LEFT FAN
FIXING NUT	019.01.076	019.01.078
REGULATION LID	019.01.077	019.01.079

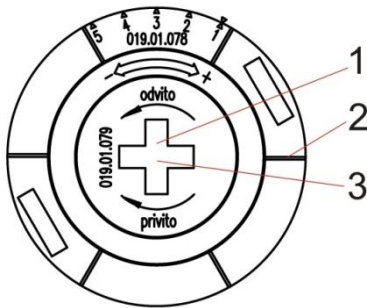
 **WARNING:**  
**Before setting the fan, make sure you know the type of the fan incorporated in the sprayer.**

### 7.7.1 RIGHT FAN



1. Insert the fan setting key into a cross-shaped opening in the fixing nut, and with an impact to the right (in clockwise direction) loosen the fixing nut and unscrew it one half of the turn.
2. Lean the setting key on a rib in the regulation lid. With an impact on the key turn the cover to the right for decreasing the airspeed, or to the left for increasing it. The lowest speed is at number 1, the highest at number 5.
3. Reinsert the key in the cross-shaped opening and screw the fixing nut with a turn to the left.

### 7.7.2 LEFT FAN



1. Insert the fan setting key into a cross-shaped opening in the fixing nut, and with an impact to the left (in counterclockwise direction) loosen the fixing nut and unscrew it one half of the turn.
2. Lean the setting key on a rib in the regulation lid. With an impact on the key turn the lid, to the left for decreasing the airspeed, or to the right for increasing it. The lowest outlet speed is at number 1, the highest at number 5.
3. Reinsert the key in the cross-shaped opening and screw the fixing nut with a turn to the right.



#### **WARNING:**

**If the fixing nut is unscrewed too much when setting the fan, the regulation lid can get detached. In such case remove the protective mesh, turn the fan vanes in one direction manually and reinstall the regulation lid and regulation nut.**

### 7.7.3 SWITCHING THE FAN OFF

Air blower is »hung« on the sprayer steel frame with a handle via an eccentric cam. With the help of the eccentric cam lower or lift the blower to its bottom or peak position, and thus interrupt or create a strap connection of the fan and the pump drive pulley. For both possible positions, tension device handle must be in extreme horizontal point.

When the fan is switched off, the sprayer does not produce wind despite the switched-on PTO. Thus the sprayer may be used for other purposes (spraying with a stick, spraying with herbicide kit, pumping...).

The eccentric cam lies on the head of an adjustable screw, enabling the straps to be tightened up appropriately. Make sure the straps are tightened up appropriately. To check this, press the upper side of the strap in the middle point of both pulleys. The deflection of the strap at 50 N pressure must not exceed 1.5 cm.



#### **WARNING:**

**Before setting the fan, make sure you know the type of the fan incorporated in the sprayer.**



#### **WARNING:**

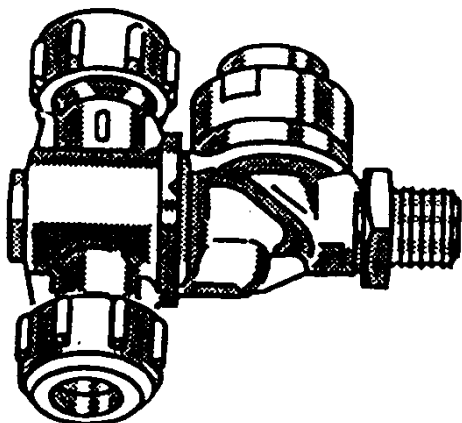
**When inspecting or repairing the sprayer, make sure the drive is off. If the sprayer is connected to the tractor, turn off the engine and take the key out of the lock.**

## 7.8 NOZZLE BRACKETS

### 7.8.1 DOUBLE MEMBRANE NOZZLE BRACKET

In accordance with the standards, the sprayers are equipped with double membrane brackets for nozzle inserts and with different nozzle inserts (a separate chapter is devoted to nozzles with their flows).

The nozzle brackets are in fact valves and carry out the following functions:



- In the case of rotation by 90°, the fluid flow towards the nozzle insert is open (closed). This enables the closing or opening of separate nozzles, depending on the needs and plant height.
- In the case of rotation by 180°, the fluid flow through some other nozzle is open (closed).
- Besides, the membrane valve, placed in the nozzle bracket, closes the flow at low pressures (closes at 0.8 bar and opens at 1.5 bar) and thus prevents the fluid leakage or outflowing, if the flow is closed at the supply or main valve.

### 7.8.2 DOUBLE, MEMBRANE NOZZLE BRACKET WITH JET REGULATION

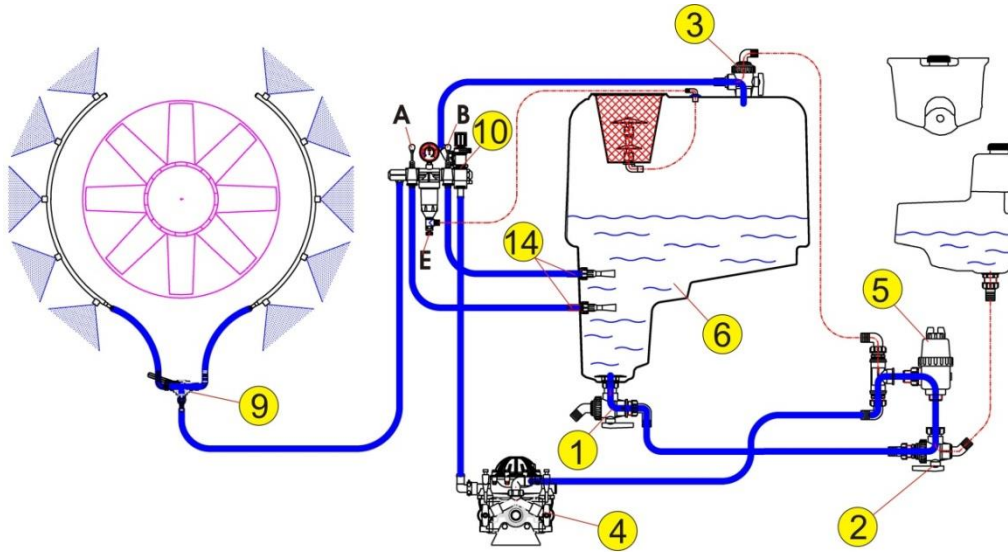


In case that due to height of fruit trees quality results are not achievable with standard nozzles, it is advisable to use the nozzles with possibility of jet regulation, so called high spraying nozzles. As with standard nozzle also these ones are equipped with two nozzle tips, but in this case on one side height adjustment is possible, by which it is easier to spray the trees up till 5 metres. The nozzles allow different methods of spraying (due to their reach). With enlarging the reach, the exit angle of the jet is decreased, therefore lowering the quality of coverage. Down side is also that the flow is effected and it is therefore hard to determine exact dosage (apart from practical test). System of mounting of jet regulation nozzle is the same as with standard nozzles therefore they are easy to change.



## 7.9 SETTING SPRAYING OR CLEANING VALVES

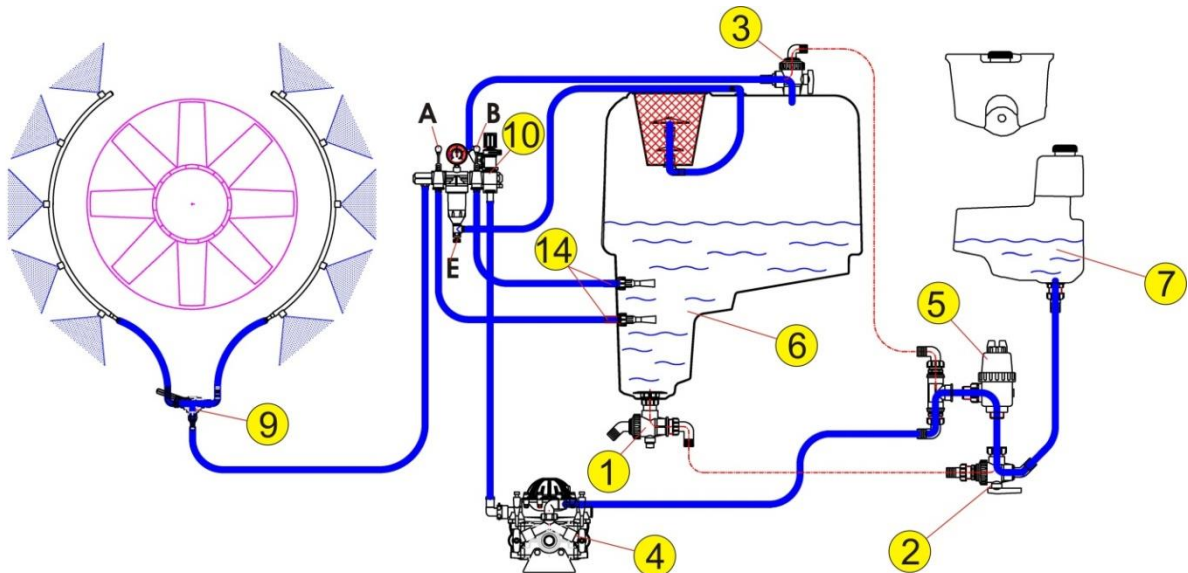
### 7.9.1 SPRAYING



Release the spray agent from the main tank (6) via three-way valves (1 and 2) through the filter (5) and the pump (4) into the pressure regulator (10). Open A and B valves for sprayer agent mixing with the help of mixing nozzles (14) and the valve for supplying nozzles sections (9).

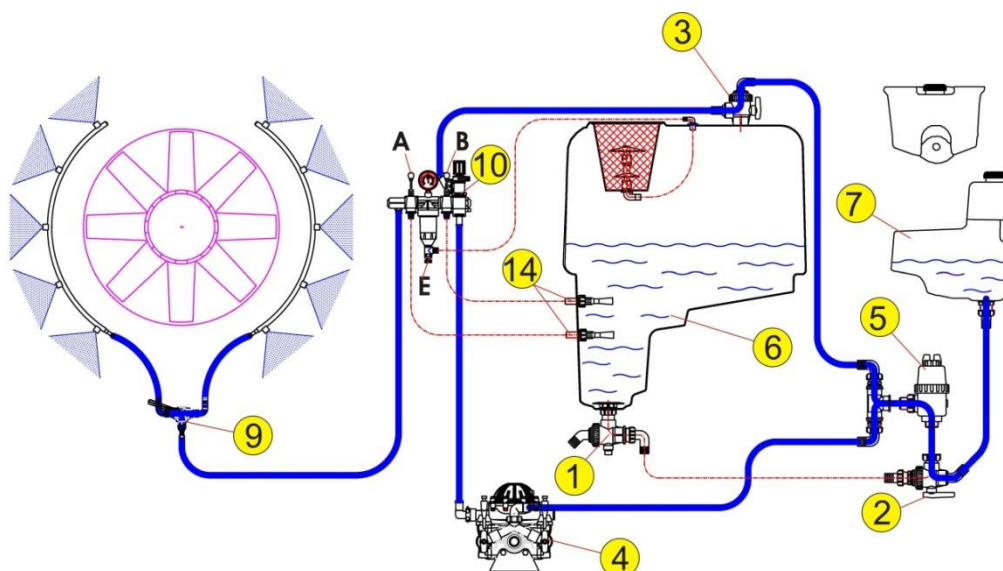
The flow direction is marked with an »arrow« on the valve handle. Adjust the selector valve (3), so that the fluid overflow from the regulator is directed into the main tank.

### 7.9.2 COMPLETE CLEANING



Complete sprayer cleaning comprises cleaning all of its inside parts, including the tank (6), filter (5), pump (4), pressure regulator (10) and spraying tubes with nozzles. Switch the three-way valve (2) to the flushing tank (7). Pump all clean water from the tank (7) through the pump (4) into the pressure regulator (10). Opening A and B diversion valves and the 9 valve releases the flow towards the spraying tubes with nozzles and mixing nozzles (14). The flow from the pressure regulator through the selection valve (3) should be directed into main tank. In the end, switch the three-way valve (2) to the initial position and empty the main tank entirely through the spraying tubes nozzles.

### 7.9.3 PARTIAL CLEANING



The partial cleaning of the sprayer includes the cleaning of the filter (5), the pump (4), the pressure regulator (10) and the nozzles without changing the concentration of the insecticide in the main reservoir.

Switch the three-way valve (2) to the abluition reservoir (7) and change the flow directly to the pump (4) by means of the selection valve (3). Close the mixing valve A and B by means of the pressure regulator (10) and, if needed, the return line from the pressure filter, too. The clean water can now easily flow through the filter (5), the pump (4), the pressure regulator (10) and through nozzles (9) whereas the concentration of the insecticide in the main reservoir remains the same.

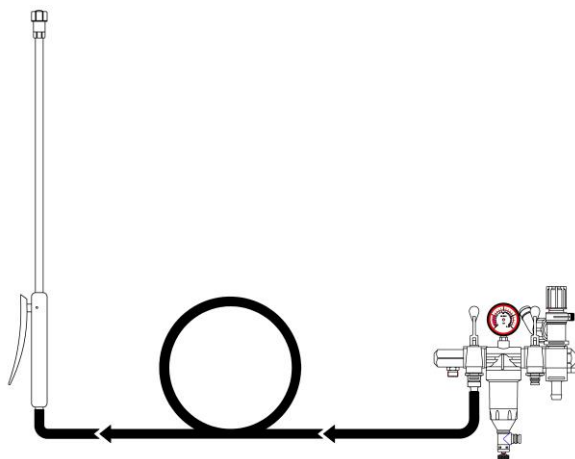
## 8 OPTIONAL EQUIPMENT

### 8.1 SURFACE CLEANING SET

After finished working the spraying appliance needs to be cleaned. The most appropriate place for cleaning is at the edge of the surface where you have had just finished operating the machine. For this purpose, a set for outer cleaning of the spraying appliance is a big help.

The set includes:

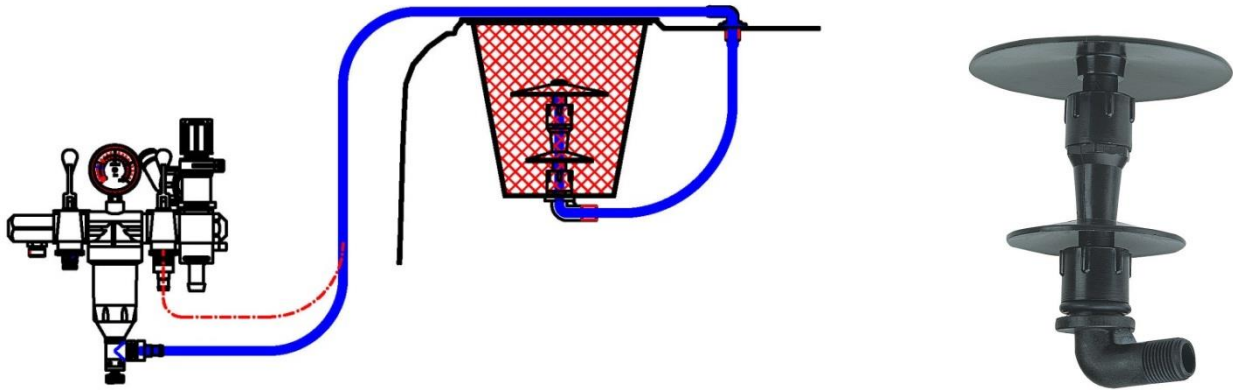
- a spraying stick
- a flexible hose and
- an accessory part for connecting the spraying stick to the pressure regulator.



Connect the coupling extension of the set to a free diverter valve of the pressure regulator or to the disconnected section on the pressure regulator for mixing nozzles supply.

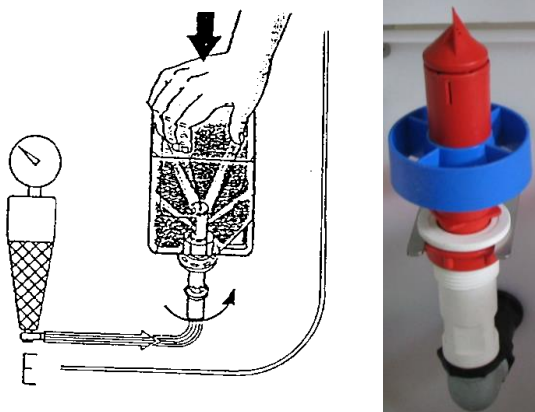
Set all other valves on the sprayer to the partial sprayer cleaning position (see chapter 7.9.3).

## 8.2 STRAINER FLUSHER



This addition enables a more convenient handling of spray agents. A special nozzle is incorporated in the strainer that directs the fluid flow from the nozzle to the bottom of the strainer, thus flushing the spray agent previously poured in the strainer. The flusher can be connected to the single diverter valve on the pressure regulator with the help of a tube connection between the valve and the mixing nozzle, or via the cleaning return conductor on the pressure filter of the pressure regulator.

## 8.3 CONTAINER CLEANING VALVE



The valve for packaging washing is meant for packaging washing of liquid agents. The valve is mounted inside the reservoir, near the pouring sieve or at the bottom of the pouring sieve. It is connected to the direction control valve at the flow regulator by means of a hose (mostly in combination with the mixing nozzle). If you wish to wash an empty packaging you will need to open it, push it over the nozzle to the limiter and push it than together with the limiter towards the wall of the reservoir or towards the bottom of the pouring sieve. After that, open the valve and the rotating nozzle, which will thoroughly clean the packaging. When removing the packaging, the valve will

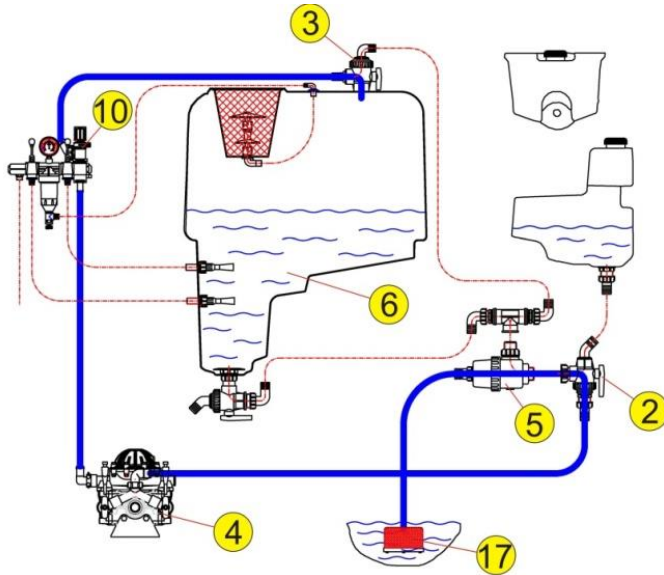
close the flow of the liquid.

You can break the protective foil under the packaging cover with the flushing nozzle, and thus prevent the spray agent, while being filled in the tank, from polluting the environment.

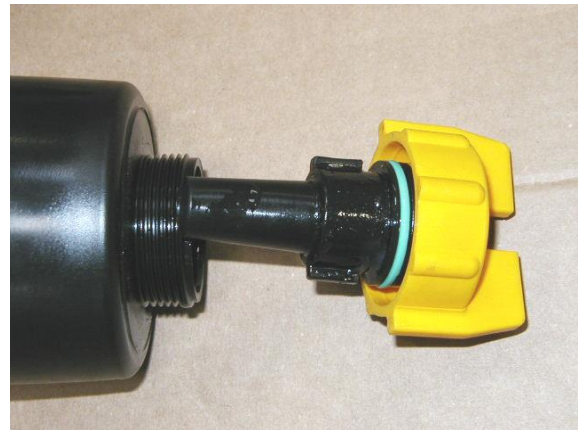
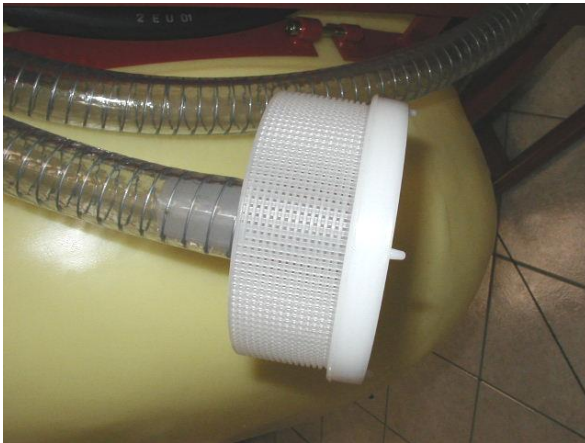


**WARNING:**  
Use protective gloves when handling insecticides!

## 8.4 SUCTION BASKET WITH SUCTION TUBE (OPTIONAL EQUIPMENT)



- 2. Three-way selection valve
- 3. Selection valve
- 4. Pump
- 5. Suction filter
- 6. Main tank
- 10. Pressure regulator
- 17. Suction basket with suction tube



The suction basket is meant for sucking of water out of ponds, streams, fountains, etc. through the filter, the pump and the regulator into the main reservoir. It consists of the suction basket, 5 meters of suction hose and a connection piece for the filter. The connection piece is mounted to the suction filter in this way: remove the yellow lever and mount the connection piece that is attached to the suction basket instead of the yellow lever. Stretch the suction hose and plunge the suction basket into water. While doing this, be aware that deeper you sink the suction basket the more this affects the membranes in the pump. The height difference between the pump and the suction point should not be bigger than 3 metres. Before turning on the pump switch the lever of the central valve 2 (see chapter 10, “The flow valve”) to the position “Z” and close the three-way valve at the exit of the reservoir (outflow of the reservoir). The water flow is now directed from the suction basket to the suction filter, the suction pump and the flow regulator (return line) into the reservoir.



**WARNING: Be very careful when sucking water out of a pond, since a small inattention can poison the water in it!**

## 8.5 NOZZLE FOR CLEANING MAIN TANK INTERIOR



The nozzle is located in the main tank interior and is designed for washing the tank interior after the spraying is stopped. It is connected to one of the supply valves on the pressure regulator, which – if open – supplies it with water needed for cleaning.



**The nozzle shape in the picture is symbolic and may deviate from the actual state on the machine.**

## 8.6 TERRACE SPRAYING KIT (OPTIONAL EQUIPMENT)

The kit is designed for protecting orchards and vineyards planted in terraces; it can also be used for standard plantations. Nozzles on air rectifier are divided into 4 sections:

- top left
- top right
- bottom left
- bottom right.

When spraying terraced plantations, open different nozzles combination (on a higher positioned terrace top quarter, and on a lower positioned terrace bottom quarter). After changing the driving direction, change the combination of open and closed sections.

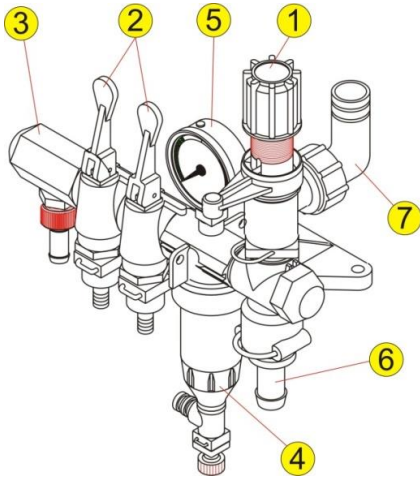
The kit comprises:

- additional two diverter valves on the pressure regulator
- additional nozzles (6 or 8, depending on the rectifier version)
- tube connection of the regulator with nozzles

## 9 PRESSURE REGULATOR

### 9.1 PR1 PRESSURE REGULATOR

It is designed for precise regulation of the operating pressure from 0 to 25 bar. Basic version comprises a central regulation valve, self-cleaning pressure filter and diverter valves, whereas the model with remote control consists of an additional extension for supplying the diverter ball valve.

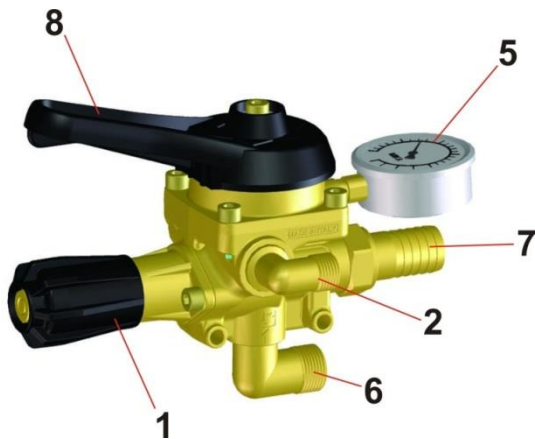


1. Regulation valve
2. Diverter valve
3. Extension for remote regulation
4. Self-cleaning pressure filter
5. Pressure gauge
6. Pressure connector
7. Return connector

### 9.2 M170 PRESSURE REGULATOR

Operating with M170 High-Pressure Pressure Regulator is manual. It can be used for remote manual regulation of working machine parameters from the tractor cabin, which is its advantage.

It is used for operating pressures of up to 50 bar and for pumps with maximum flow capacity of 150 l/min.



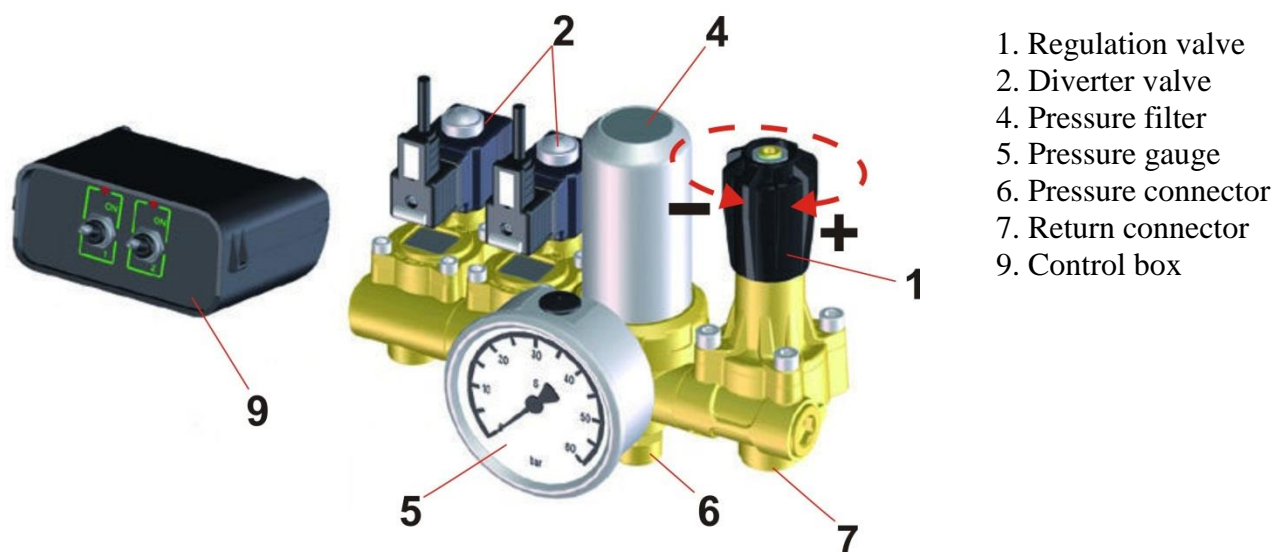
It has no filter incorporated, therefore the machine, equipped with a filter, normally has the cleaning filter incorporated on the pressure side – between the regulator and spraying arcs (for each drain separately).

1. Operating pressure setting nut
2. Pressure exit
5. Pressure gauge
6. Pressure connector
7. Return connector
8. Regulation handle

### 9.3 PR8 PRESSURE REGULATOR

PR8 High-Pressure Pressure Regulator (Braglia) belongs to newer, electronic systems for remote control spraying with sprayers.

It comprises the main regulation valve, enabling manual operating pressure regulation, high-pressure filter and electromagnetic diverter valves, whose opening and closing is enabled by the cabin control box.



It is distinguished by:

- a firm, robust construction, if the most quality materials are used, for unimpeded work at high operating pressures
- opening and closing of diverter valves with the use of electromagnetic valves
- an easy operation via portable keyboard from the tractor driver working position in the tractor
- safe and unhindered work.

A better version of the regulator (EC label) is apart from manual valve equipped also with an electromagnetic regulation valve, which enables the remote control operating pressure setting (from the cabin).

### 9.4 REGULATOR LABELLING

#### 9.4.1 STANDARD, MANUALLY ADJUSTABLE MODELS

##### PR1:

Pressure regulator label identifies the type of the regulation section, whether the regulator is equipped with a pressure filter, and the number of diverter valves.

Example:

PR1 F/3 label identifies the pressure regulator type PR1, with self-cleaning pressure filter (F mark) and three diverter valves (numerical mark).

## 9.4.2 REMOTE CONTROL MODELS

### PR1:



Machines, equipped with the PR1 pressure regulator type, can have an additional connector, which enables the opening-closing operation of spraying sections (arcs) from the tractor cabin, for a more convenient working process. All other regulator functions (operating pressure regulation, pressure filter self-cleaning, opening and closing of the mixing nozzles) can be controlled directly from the regulator itself.

Example:

The PR1 F/2+1 label identifies the pressure regulator type PR1, with self-cleaning pressure filter (F mark), with two diverter valves and a connector for remote opening-closing of spraying sections or arcs.

### M170:

Its label is standard due to its special shape. There are no other varieties.

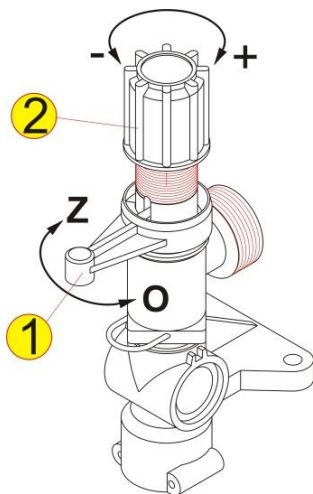
### PR8:



PR8 Pressure Regulator already in its basic version enables a remote control of opening and closing of regulator diverter valves with the help of the keyboard in the tractor cabin that is connected to the tractor's electrical circuit.

## 9.5 DESCRIPTION OF MAIN CONSTITUENTS AND PRESSURE REGULATOR OPERATION

### 9.5.1 CENTRAL REGULATION VALVE



#### PR1:

It is designed for pressure regulation in pumps with the flow between 20 to 80 l/min. It consists of:

- a regulation valve with a possibility of continuously variable operating pressure setting between 1 to 25 bar, and
- a central part, which enables – with the help of a turning handle 1– a quick operating pressure take-off, and thus indirectly relieves the opening and closing of the diverter valves.

OPERATION: a turn of handle 1 to the “Z” position lifts the pressure spring and relieves the fluid flow through the regulator return conductor back into the tank. This handle position disables the operating pressure setting. A turn of handle 1 to the “O” position activates the pressure spring; operating pressure is decreased or increased with rotation of regulation nut 2 to the left or to the right.

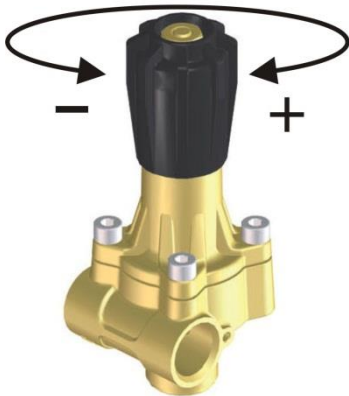


**IMPORTANT:** When decreasing the operating pressure, be careful not to unscrew the regulation nut too much (wishing to decrease the operating pressure below 1 bar). The regulation nut can fall off the regulator and consequently also some other vital parts of the regulation valve.



**PR8:**

PR8 Regulation Valve enables manual operating pressure setting from 0 to 40 bar; its maximum flow capacity at an operating pressure of 2 bar is 160 l/min. Rotating plastic nut on top of the regulation valve to the left (-) decreases the pressure; whereas rotating it in clockwise direction (+) increases the pressure.



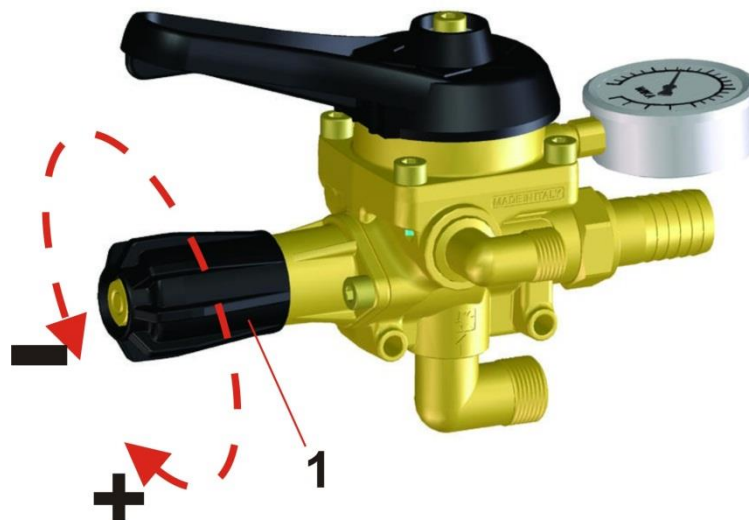
Apart from manual regulation valve the EC version of the pressure regulator is also equipped with an electromagnetic regulation valve, enabling operation from tractor cabin.



For normal use, make sure the manual regulation valve is fully screwed; otherwise the regulation through the electromagnetic valve will not work. Before setting the operating pressure, the machine must be started with the free flow (without pressure) for air venting of the tube system (and for filling it with the contents in the tank); otherwise the regulation will also not work.

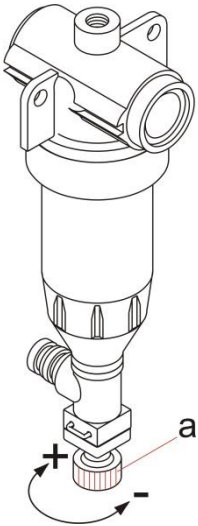
**M170**

Regulation valve (in position 1) enables a manual operating pressure setting from 0 to 50 bar; its maximum flow capacity by a free fluid flow through the valve is 150 l/min. Rotating plastic nut on top of the regulation valve to the left (-) decreases the pressure; whereas rotating it in clockwise direction (+) increases the pressure.



### 9.5.2 PRESSURE FILTER

#### PR1:



PR1 Pressure Regulator is equipped with a self-cleaning pressure filter that additionally refines the spray agent before entering diverter valves. Parts, gathering on the filter insert with M 50 density, return to the tank through the valve on the bottom side of the filter. Whilst in normal operation (spraying), the valve must stay closed.

When using the pump with a greater flow, the regulator can be relieved by opening the valve (a) on the filter; nonetheless, care must be taken, for this might cause the inability to reach the required spraying pressure. If this happens, the valve must absolutely be closed or kept ajar to the extent that the system pressure increases to the desired amount.

Self-cleaning procedure is recommended to apply after every spraying.

If powder spray agents are used, it is recommended to occasionally clean the filter more thoroughly, that is, to clean the filter insert also manually and replace it if it is damaged. This is done in the following way: unscrew the bottom part of the filter (E 14022/1) in counterclockwise direction, pull out the filter insert (E 14021) and clean

the inside with a brush and under running water. Before reconstructing the filter, also clean the seal and lubricate the seal bedding.

#### PR8:



PR8 Pressure Regulator is equipped with a robust and firm high pressure filter. In its interior, there is an insert made of stainless steel mesh, in standard version of M40 density. Due to the fact that the filter does not enable self-cleaning, it must be occasionally opened with a special key enclosed, and cleaned.

If powder spray agents are used, it is recommended to clean the filter insert before every spraying, which will ensure an unimpeded spraying.

#### M170:



M170 Pressure Regulator is not equipped with a cleaning filter; therefore the machines, incorporated with this regulator, are equipped with autonomous pressure filters – for each pressure conductor separately.

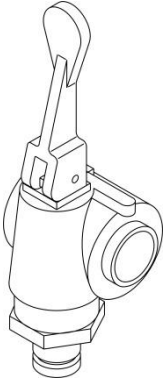
In the case of cleaning, the lid on the bottom side of the filter must be unscrewed manually and the cleaning mesh must be washed in clean water.

If powder spray agents are used, follow the same instructions as by PR8 Pressure Filter Regulator.

### 9.5.3 DIVERTER VALVE

#### PR1:

Diverter valve is designed for opening and closing of sections or one particular spray section, and for supplying mixing conductors of the sprayer. The valve is closed when the diverter valve handle is in vertical position, and open when it is in horizontal position.



#### PR8

Electromagnetic diverter valve has the same function as the manual one; but it is operated via portable keyboard in the tractor cabin (remote control).

The valve is robust and enables an operating pressure of up to 40 bar.

Its construction enables remote supplying of one or two connectors:

1. supply of spray arc, mixing nozzle, flushing nozzle...
2. connector enables direct flow without opening/closing regulation possibility.

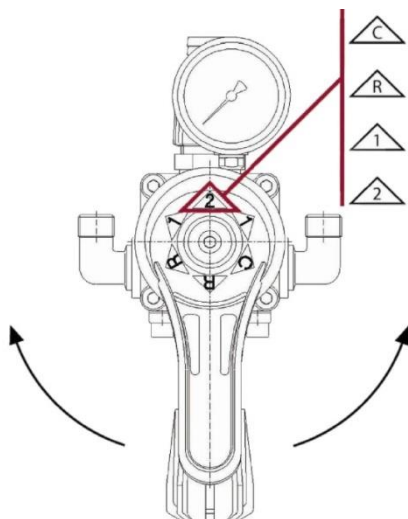
If the user wants to utilize this output so that it can be closed when necessary,

it must be equipped with an additional ball valve.



#### M170:

M170 Pressure Regulator is equipped with two diverter valves (left-right side) whose opening-closing is enabled by a big front side handle with a 360° rotation possibility. The handle enables the opening and closing operation of each separate section or both sections together.



Operating positions:

C – all conductors closed

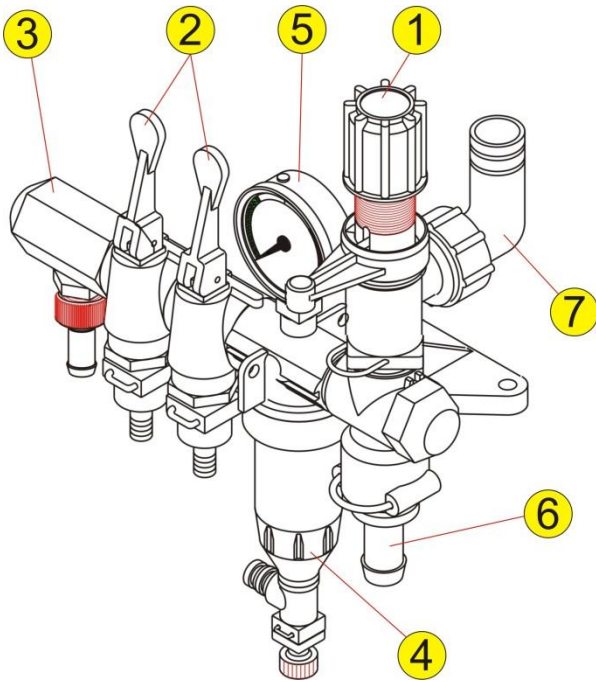
R – tank return conductor open

1 – one pressure section open (left-right)

2 – both pressure sections open

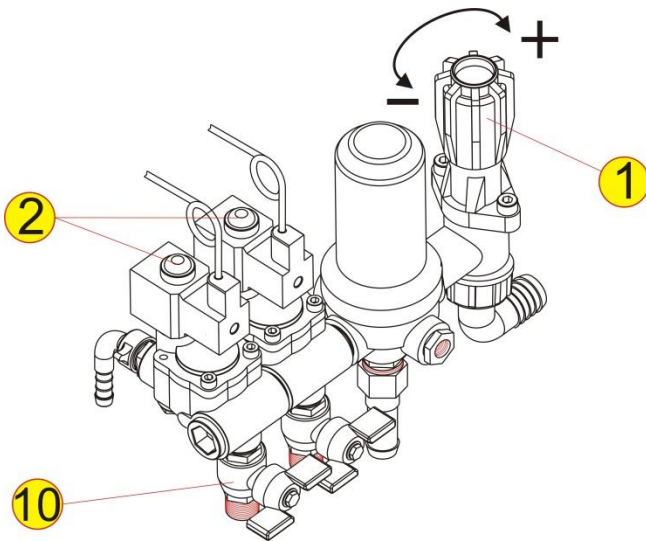
## 9.6 SETTING WORKING PRESSURE REGULATOR

### 9.6.1 WITH MANUAL CONTROL



- Always perform the setting by using clean water.
- Calculate the required operating speed from consumption per hectare and nozzle flow. Nozzle chart affixed on the sprayer or on the manual is of great help.
- Set tractor revolutions according to the calculated operating speed and take into consideration required (about 450 r/min) or maximum connecting shaft revolutions (540 r/min).
- Open the diverter valves (2) for supplying the nozzles of spraying tubes lines, and the mixing valve on the self-cleaning filter.
- In the case of PR1 Pressure Regulator with remote regulation, open the ball valve on the connector and the mixing nozzles supply valves (2).
- Set the pressure to the desired value.

### 9.6.2 WITH ELECTRONIC CONTROL



- Always perform the setting by using clean water.
- Calculate the required driving speed from consumption per hectare and sprayer nozzle flow.
- Set tractor revolutions according to the calculated driving speed and take into consideration required (about 450 r/min) or maximum connecting shaft revolutions (540 r/min).
- With the help of remote control keyboard open diverter valves, supplying spraying nozzles (2) and the mixing valve (10).
- Set the pressure on the regulation valve to the desired value.



**WARNING:** When setting operating pressure take into consideration that the engine rotations must equal the rotations which were the basis for choosing the operating speed.

## 9.7 PRESSURE REGULATOR MAINTENANCE

**After every spraying the pressure regulator must be washed with clean water.** Spray agent residues cause an additional corrosion of the regulator seals and reduce their lifespan. For this follow the instructions on partial or complete machine cleaning, dealt with in a separate chapter.

Some other maintenance instructions for particular machine components:

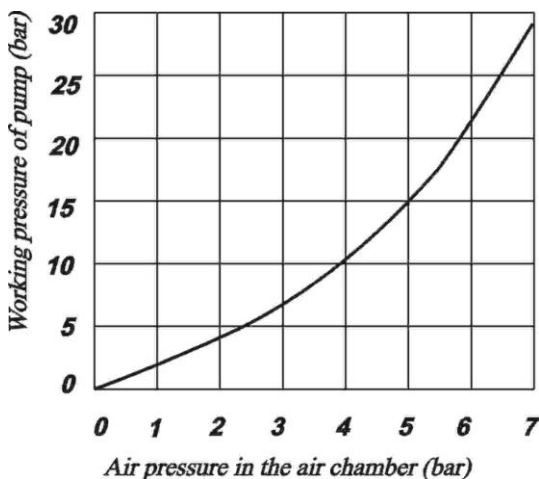
Lubrication is recommended for all seal joints with O-rings.

1. All regulator folding parts and threads must be lubricated with oil or WD-40 every 40 hours. Also before joining the connecting mouthpieces, first clean them thoroughly, lubricate the O-ring seals with grease and construct them. Whilst constructing slightly rotate the extension to prevent the seal damage.
2. In winter, release all the water from the regulator.



**WARNING: Always use protective gloves when cleaning the regulator!**

## 10 PUMPS



Pumps are a vital element of spraying appliances. The reliability and a long durability of the pump also depend on how you treat the pump and whether you use and maintain it correctly.

Pumps, incorporated in sprayers, belong to the category of medium pressure membrane-plunger pumps, made from materials verified by the manufacturer and intended to pumping the spray agents and liquid fertilizers, used in agriculture, arboriculture and viticulture.



**IMPORTANT: The standard version of all pumps is equipped with membranes which are made of NBR rubber. Therefore it is the user's duty to use only chemical agents for spraying which do not harm this kind of material. On the opposite, the manufacturer can not be held responsible for any kind of damage that could occur.**

### 10.1 CHECK BEFORE USING THE APPLIANCE

When the pump is not operating check the oil quantity in the housing of the pump. Also check the oil level every single time before filling the reservoir. The level must be within the limits which are marked on the oil lid or in the oil pot (depends on the version of the pump). If the oil level is too low add some oil whereas be careful not to exceed the maximum allowed level.

The air pressure in the air chamber depends on the working pressure which can be found in the diagram on the left. The air pressure in the air chamber must never be higher than the working pressure of the pump.

## 10.2 USE

Before starting the pump drive, make sure the main pressure regulator valve is in a free-flow position (open tank return conductor).



**Never turn on the pump's drive when the setting on the regulator enables full stressing of the pump.**

Turn on the pump and let it run for approximately one minute under minimum pressure in order to aerate the pump and the inlet and the outlet pipes. After one minute the pump is ready for operation. Be careful not to exceed the maximum allowed pressure and the maximum allowed rpm of 540. On the opposite, the manufacturer can not be held responsible for any kind of damage that could occur.

## 10.3 AFTER USE

Some chemical agents can shorten the durability of some vital parts of the pump such as rubber membranes and/or other rubber sealings. Therefore a thorough washing of the pump after every single spraying is recommended. To do this, you will need to pump some clean water through the pump. Let the pump operate at working pressure for several minutes. Lower the pressure and let the pump operate for approximately one minute to blow out the rest of the liquid. During winter, leave all of the water out of the pump and/or protect the pump against freezing (see chapter "Maintenance and storage after use").

## 10.4 PUMPS TECHNICAL DATA

TECHNICAL DATA		Measurement Unit	Pump Model	
			BM65/30 P	PA 908
FLOW QUANTITY		l/min	73.30	87.0
Max. OPERATING PRESSURE		bar	25.0	50.0
Max. ROTATIONS NUMBER		o/min		
NEEDED POWER		kW	3.0	8.5
PRESSURE-MEMBRANE NUMBER		piece	2	3
MASS		kg	13	25.3
OIL:				
	HIPOIDOL	SAE 90	X	
AGIP	RADULA/100	SAE 15W40		X
ESSO	TERESSO/100			
SHELL	VITREA/100			

## 10.5 PUMP MAINTENANCE

### 10.5.1 OIL CHANGE

Always use the recommended oil only (see the above chart, or the pump registration plate) or an oil equivalent of another producer.

#### ➤ BM 65/30 P PUMP

In the span of initial 10-20 hours, change oil for the first time; then, change it after every 200 pump operating hours, or once a year if the pump was in operation less time. Whilst changing the oil, also check the state of pressure membranes. Damaged and defective membranes must be replaced with new ones. It is recommended to change membranes every 250 pump operating hours.

**Pump Membranes Check:** the membranes are checked the following way: first, unscrew the joint fork screws (019.07.031), release the suction manifold and the fan<sup>1</sup> (018.30.004). Then, unscrew the screws (019.31.305) on both pump compartments (017.03.002) and take the compartments off. Check the bottom and top sides of both membranes and at the same time release the oil.

Before constructing the pump, it is recommended to wash the pump interior and its vital parts with gas oil. Then, reconstruct the pump in reverse order. Make sure you insert the valves correctly (see the catalogue). Then pour new oil. Pour the oil at the site where the oil plug (019.01.101) is inserted.

**Whilst pouring the oil, turn the pump shaft several times to suck the air from the space between the plunger and the membrane. Oil level must be taken into consideration.**

For some minutes, start the pump at a minimum pressure. Pay attention to the operation and, if necessary, pour some more oil.

**Instructions in case of membrane damage:** if the oil plug (019.01.101) falls off, it is obligatory to instantly stop the operation and change the damaged membranes. A good indicator for changing the membranes is also the pump white oil (similar to emulsion). Disregard for this instruction may cause severe pump damage. Pressure gauge may reveal first signs of a broken membrane by an unsteady pressure gauge needle.

#### ➤ PA 908 PUMP

First oil change is done after the initial 100 pump operating hours, then, after every 400 pump operating hours, or once a year. Whilst changing the oil, also check the state of pressure membranes. Damaged and defective membranes must be replaced with new ones. It is recommended to change the membranes every 400 pump operating hours. To control the membranes, unscrew the screws (position 11) on the pump lids (position 8) and take the lids off. Check the outer and inner sides of all membranes and release the oil at the same time.

Reconstruct the pump in reverse order.

Before reconstructing the pump, it is recommended to wash the pump interior and its vital parts with gas oil. Make sure you insert the valves correctly (see the catalogue). Then pour new oil through the oil crucible (position 23).

**Whilst pouring the oil, turn the pump shaft several times to suck the air from the space between the plunger and the membrane. Oil level must be taken into consideration.**

For some minutes, start the pump at a minimum pressure. Pay attention to the operation and, if necessary, pour some more oil.



#### **WARNING:**

**Collect the waste oil in a special container and take it to an authorised client. Do not dispose of it in nature!**

## 11 CLEANING THE MACHINE

The sprayer must be thoroughly cleaned after every use. Spray agent residue is most conveniently used if it is diluted with clean water and applied on areas already treated. Its concentration should be at least 10 % (10 units of water per one unit of spray agent), the driving speed a bit higher, whereas the working pressure should be lower (5-7 bar, depending on the sprayer).

Such a procedure is possible with sprayers, equipped with an additional flushing tank. A special chapter - COMPLETE SPRAYER CLEANING - is devoted to the working methods.

In the end, wash the sprayer thoroughly from the inside and outside, and also clean all tools used whilst spraying, including the tractor.

For cleaning, use detergents, recommended by the producers of protective agents. If the instructions for use of the protective agent have additional cleaning instructions, follow them.

In harmony with local legislation about flushing of the pesticides in the ground, consult a Professional Advisory Service about sprayer cleaning methods.

Sprayer cleaning (pesticides flushing) must not be carried out on swampy grounds, near streams, water reservoirs, trenches, wells, etc.

While cleaning, carry out calibration several times (measure the flow of one or more nozzle inserts at a particular working pressure. If the nozzle inserts flow deviates from the values set out in the chart by more than 10%, it is recommended to change them.

In the case of an unexpected operating interruption for a period of time while the spray agent is still in the tank, it is recommended to clean the pump, pressure regulator and spray tubes with clean water (see chapter "PARTIAL SPRAYER CLEANING").

If the spraying was unexpectedly interrupted and the sprayer was not cleaned, **the access to the machine must be blocked for other people and animals.**



### NOTE:

- Clean machine is a safe machine.
- Clean machine is ready for operation.
- Clean machine will not be damaged by chemical agents and its solvents.

For cleaning choose and use suitable protective clothing. Choose suitable cleaning detergents and – if necessary – appropriate spray agents neutralizers (see the recommendation of the spray agent producer).

If you use detergents, a mixture of water and detergent, pour them into the main tank, close the main valve on the pressure regulator, turn on the pump, open the diverter mixing valve, open the self-cleaning filter valve, and only after several minutes, open the diverter valves for distribution to the nozzles. Pay attention to where you release the cleaning agent. Some detergents take effect only after some time, which prolongs the cleaning procedure (see the producer's instructions).



**WARNING: Be careful with detergents; follow the instructions of the detergent producer.**

After cleaning with the detergent, fill at least 1/5 of the tank with clean water and repeat the cleaning procedure. Be systematic and clean all elements that came in contact with the spray agent or detergent. Thoroughly clean all filters and be careful not to damage the fabric on the filter insert. If the filter insert is damaged, replace it with a new one. Descriptions of pressure filter, suction filter and three-way valve-ejector are found in separate chapters.

In the end, clean all nozzles. Clean nozzles with a soft brush, compressed air or water. Every cleaning of a nozzle with a solid object may damage it.



**WARNING: If the sprayer is cleaned with a high-pressure cleaning aggregate, it is recommended to lubricate all movable parts of the sprayer with oil after cleaning.**



## 11.1 MAINTENANCE AND STORAGE AFTER SPRAYING SEASON

After the end of spraying season, take some time to prepare the sprayer for storage. Before storing it, thoroughly clean the whole sprayer from the outside and inside (pressure regulator, pump, strainers, selection valves, nozzles...). After the cleaning is over, make sure that all water is discharged from valves, the pump, nozzles... After a thorough cleaning, carry out maintenance works.

### 11.1.1 TUBES

Check if tubes and tube joints are waterproof. Damaged tubes must be replaced with new ones. A defective tube can cause a great loss of time in the middle of spraying season.

### 11.1.2 COLOUR

Some spray agents contain solvents that have damaging effects on the colour. Where the colour is damaged, remove the rust and apply new colour with a brush.

### 11.1.3 TANK

Make sure there is no spray agent residue in the tank. Chemical residues must not remain in the spraying device for a longer period of time, for they quickly decrease the lifetime of the tank and other components. Make sure the tank outflow stays open.

### 11.1.4 PRESSURE REGULATOR

Protect the pressure regulator from moisture and dust. It is recommended to lubricate all movable parts with WD-40 or oil. More about maintenance can be read in the chapter "PRESSURE REGULATOR MAINTENANCE".

### 11.1.5 PUMP

After spraying season, clean the pump from the outside and inside more thoroughly and prepare it for storage. Check the amount of operating hours and, if necessary, carry out maintenance works (changing of oil, membranes, seals...), or at least oil, waterproof ... control. If you find out some defects, use the time after spraying season to mend them. If you are not sure about the quality of your work, rather leave it to an authorised repairer. The description of maintenance works is found in the "PUMPS" chapter.

### 11.1.6 DRIVE/TRANSMISSION SHAFT

It is vital to clean and lubricate the protective bolt on the transmission shaft head for ensuring the safety function.

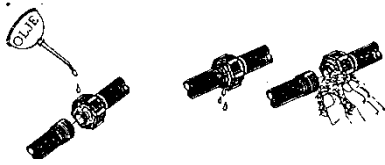
Every 40 operating hours check the protective elements, function and the state of the transmission shaft. Damaged parts must be replaced with new ones.

Every 100 operating hours check the state of transmission shaft protection and if necessary change its friction plates. Also check the state of transmission shaft and especially of the safety bolt. Replace damaged parts with new ones.

### 11.1.7 SCREWS

**IMPORTANT:** Check the screws, bolts and especially protective bolts, their state and how firmly they are screwed. If necessary, fasten them or replace them with new.

### 11.1.8 TUBE JOINTS



Reasons for improper sealing of tube joints:

- missing seals
- damaged or improperly inserted seal
- dry or defective seal
- unsuitable connectors.



In the case of poor sealing or leakage:

**DO NOT SCREW** the joint too hard for it can be damaged, rather dismantle the joint, check its state and position of the seal, lubricate and reconstruct it.

Use non-mineral lubricants (bio lubricants) for lubricating.

**NOTE:**

- by radial sealing it is enough to fasten the extension with your hand
- by axial sealing use a weaker force with hand tools.

### 11.1.9 OTHER PARTS

Also other vital parts, such as filter inserts, pouring strainer, additional equipment ... must be cleaned, checked for its state and if necessary replaced with new parts. Release water from elements like suction filters, and if necessary remove sediments. Lubricate joints and sliding members of the machine with an appropriate lubricant.

	<b>WARNING: In winter conditions (when freezing) protect the sprayer to prevent the frost from damaging it!</b>
--	---

It is necessary to:

- either release water from the pump, regulator, tubes, filters, and other elements...
- or store the sprayer in a warm place
- or use an antifreeze agent (Antifriz) according to the following procedure:

After finishing the cleaning, first empty the tank completely, mix water and an appropriate concentration of antifreeze agent and pour at least 10 l of this mixture in the tank; turn on the pump. Open all regulator valves to enable the antifreeze agent to reach tubes and nozzles. Finally, empty the agent residue from the tank into the accumulation container and leave the pump in operation for a few more seconds to pump out the agent excess from the system into the accumulation container.

	<b>RECOMENDATION: Use enviromentally friendly antifreeze!</b>
--	---

	<b>WARNING: Accumulate the antifreeze agent in suitable containers and do not dispose of it in nature.</b>
--	--

Unscrew the pressure gauge from the regulator and store it in a warm place to protect it from freezing. The gauge must be placed in a horizontal position to prevent the glycerol filling from flowing out.

## 12 POSSIBLE ERRORS

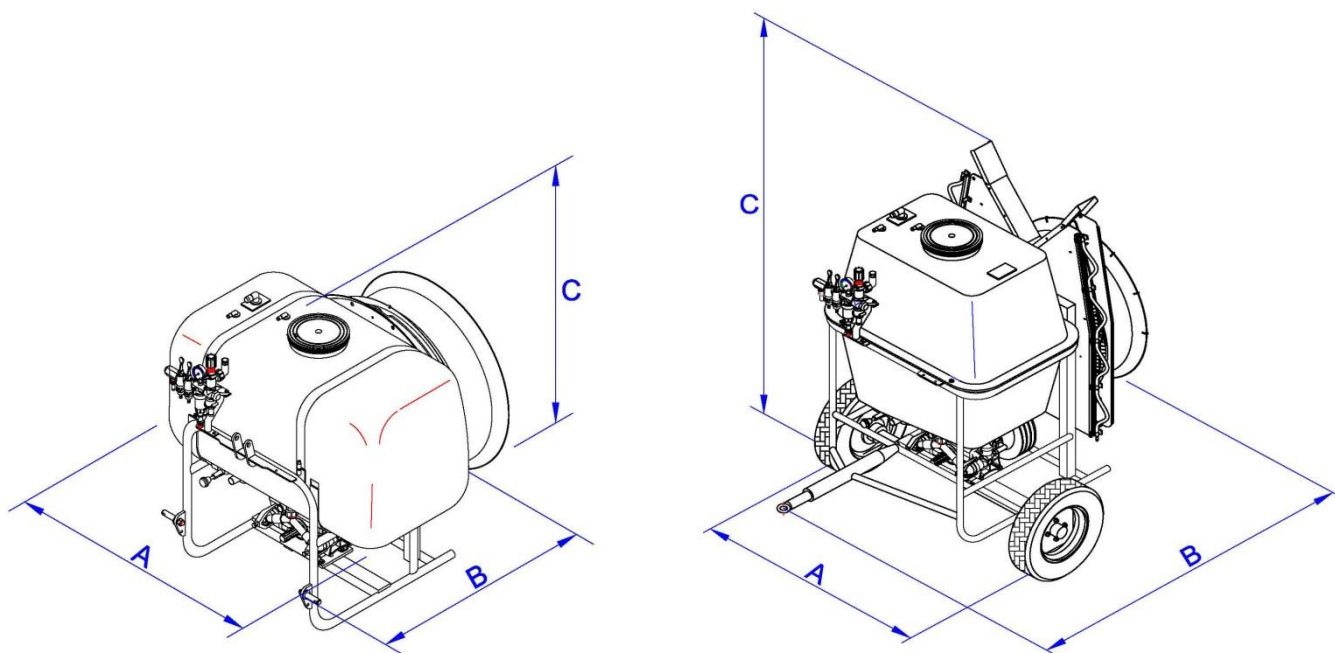
<b>SIGNS FOR ERROR</b>	<b>POSSIBLE REASON</b>	<b>CHECK / REPAIR</b>
There is no liquid coming out from the nozzles even though the main valve on the flow regulator is opened.	<ul style="list-style-type: none"> <li>- damaged or incorrectly inserted valves in the pump;</li> <li>- closed manual valve on the suction side;</li> <li>- the suction or pressure filter is clogged;</li> <li>- there is some air inside the suction line.</li> </ul>	<ul style="list-style-type: none"> <li>- check and if necessary replace valves in the pump;</li> <li>- check the valves on the suction line to the pump;</li> <li>- clean or replace the filter insert;</li> <li>- check the tightness of the hose junctions on the suction side.</li> </ul>
The insecticide jet is unsymmetrical.	<ul style="list-style-type: none"> <li>- inappropriate pressure in the air chamber.</li> </ul>	<ul style="list-style-type: none"> <li>- check the air pressure in the air chamber and fill it according to the data from chapter 11.1.</li> </ul>
The pressure is falling according to the manometer; the working pressure can not be reached.	<ul style="list-style-type: none"> <li>- the suction or pressure filter is clogged;</li> <li>- the pressure hose is broken;</li> <li>- the valve of the self-cleaning filter is opened;</li> <li>- incorrectly chosen or too worn nozzle inserts;</li> </ul>	<ul style="list-style-type: none"> <li>- clean or replace the filter insert;</li> <li>- replace the hose;</li> <li>- close the valve of the self-cleaning filter;</li> <li>- check the flow rate through the nozzles – if it is bigger than 10%, replace the nozzles;</li> </ul>
The pressure on the manometer is strongly swinging.	<ul style="list-style-type: none"> <li>- there is some air inside the suction line;</li> <li>- the membranes are damaged.</li> </ul>	<ul style="list-style-type: none"> <li>- check the tightness of the hose junctions on the suction side;</li> <li>- stop the pump immediately;</li> <li>- replace the membranes and the oil inside the pump;</li> </ul>
The pump is noisy.	<ul style="list-style-type: none"> <li>- too low oil level;</li> <li>- exceeded maximum rpm</li> </ul>	<ul style="list-style-type: none"> <li>- control the oil level and add some if necessary;</li> <li>- control the rpm of the pump.</li> </ul>
There is some insecticide in the oil of the pump.	<ul style="list-style-type: none"> <li>- damaged membranes.</li> </ul>	<ul style="list-style-type: none"> <li>- stop the pump immediately;</li> <li>- replace the membranes and the oil inside the pump;</li> <li>- before mounting new membranes, thoroughly clean the inside of the pump with diesel oil.</li> </ul>

# 13 TECHNICAL DATA

## 13.1 DIMENSIONS AND MEASURES

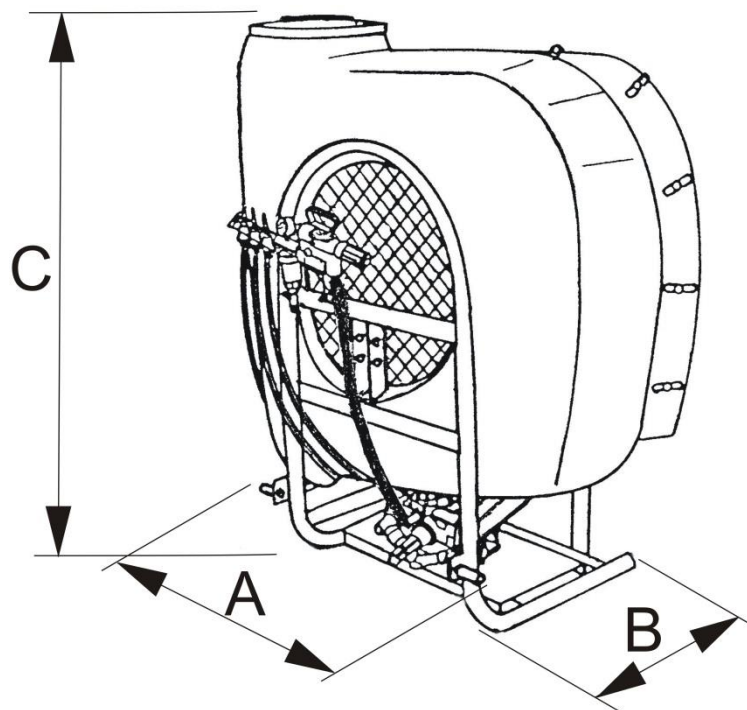
### 13.1.1 AGP 100, AGP 200, AGP 200 U, AGP 200 VL., AGP 200 U VL.

- AGP 200, AGP 200 U
- AGP 200 VL., AGP 200 U VL.



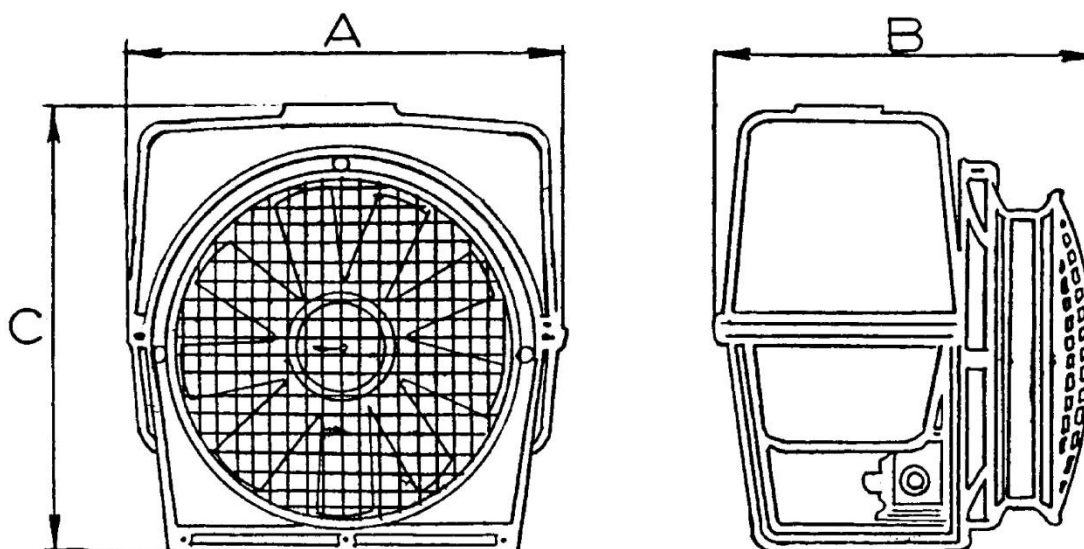
MACHINE TECHNICAL DATA		MACHINE LABEL				
		AGP 100	AGP 200	AGP 200 U	AGP 200 VL.	AGP 200 U VL.
Tank Nominal Capacity	l	100	200	200	200	200
Tractor Connector		I. Category				
Dimensions (A x B x C)	cm	92x82x109	107x103x103	107x106x125	90x162x130	90x165x152
Machine Mass	kg	133	115	118	167	170
Fan Diameter	mm	Ø 585				
Air Capacity	m <sup>3</sup> /h	12000-32000				
Output Airspeed	m/s	<40				
Fan Rotations Max. No.	n/min	1800				
Recommended Tractor Power	kW	22-40				
Nozzle Bracket Type		Double, with anti-drip membrane valve				
Number of Nozzle Brackets		10				
Nozzle Inserts Standard Type		LECHLER TR				

**13.1.2 AGP 100 TN, AGP 200 TN, AGP 250 TEN, AGP 400 TEN**



MACHINE TECHNICAL DATA		MACHINE LABEL			
		AGP 100 TN	AGP 200 TN	AGP 250 TEN	AGP 400 TEN
Tank Nominal Capacity	l	100	200	250	400
Flushing Tank Capacity	l	/	/	40	40
Capacity of the Tank for Washing Hands	l	/	/	15	15
Tractor Connector		I. Cat.			II. Cat
Dimensions (A x B x C)	cm	103x58x145	110x97x147	110x97x147	125x105x160
Machine Mass	kg	114	155	195	218
Fan Diameter	mm	Ø 525			
Air Capacity	m <sup>3</sup> /h	12000-22000			
Output Airspeed	m/s	<40			
Fan Rotations Max. No.	n/min	2000			
Recommended Tractor Power	kW	22-40			24-72
Nozzle Bracket Type		Double, with anti-drip membrane valve			
Number of Nozzle Brackets		10			
Nozzle Inserts Standard Type		LECHLER TR			

13.1.3 AGP 200 EN, AGP 300 EN, AGP 400 EN, AGP 500 EN



MACHINE TECHNICAL DATA		MACHINE LABEL				
		AGP 200 EN	AGP 300 EN	AGP 400 EN	AGP 500 EN	
Tank Nominal Capacity	l	200	300	400	500	
Flushing Tank Capacity	l	20	40	50	50	
Capacity of the Tank for Washing Hands	l	12,5				
Tractor Connector		I. Cat.		II. Cat.		
Dimensions (A x B x C)	cm	96x114x130	105x127x138	105x137x160	127x145x149	
Machine Mass	kg	148	188	211	235	242
Fan Diameter	mm	Ø 585		Ø 825		
Air Capacity	m <sup>3</sup> /h	12000-32000		15000-45000		
Output Airspeed	m/s	<40				
Fan Rotations Max. No.	n/min	1800		1400		
Recommended Tractor Power	kW	22-40		35-72		
Number of Nozzle Brackets		10		12		
Nozzle Bracket Type		Double, with anti-drip membrane valve				
Nozzle Inserts Standard Type		LECHLER TR				

**13.1.4 AGP 200 ENU, AGP 300 ENU, AGP 400 ENU, AGP 500 ENU**



TECHNICAL DATA			MACHINE TYPE							
			AGP 200 ENU	AGP 300 ENU		AGP 400 ENU		AGP 500 ENU		
Tank Nominal Capacity (l)			200	300		400		500		
Flushing Tank Capacity (l)			20	40		50		50		
Capacity of the Tank for Washing Hands (l)			12,5							
Rectifier Label			Ø585/10		Ø825/10-1300	Ø825/14-1700	Ø825/10-1300	Ø825/14-1700	Ø825/10-1300	Ø825/14-1700
Dimensions (cm)	A		96	105	110	110	127	127	127	127
	B		120	133	134	134	151	151	151	151
	C		132	132	145	145	145	185	149	185
Machine Mass (kg)			151*	191*	196*	207*	220*	231*	227*	238*
					225	247	249	271	256	278
Number of Nozzle Brackets			10	10	14	10	14	10	14	
Fan Diameter (mm)			Ø 585		Ø 825					
Fan Rotations Max. No. (n/min)			1800		1400					
Fan Capacity (m <sup>3</sup> /h)			12000-32000		15000-45000					
Output Airspeed (m/s)			<40							
Nozzle Bracket Type			Double, with anti-drip membrane valve							
Nozzle Inserts Standard Type			LECHLER TR							
Recommended Tractor Power (kW)			22-40				35-72			
Tractor Connector			I. Cat.				II. Cat.			

\* this data applies with polyester version of deflector

## 13.2 TECHNICAL RESIDUE

### 13.2.1 AGP 100, AGP 200, AGP 200 U, AGP 200 VL., AGP 200 U VL.

TECHNICAL RESIDUE			AGP 100	AGP 200	AGP 200 U	AGP 200 vl.	AGP 200 U vl.
Type of residue	Diluted	1	2,00	6,45	6,45	6,45	6,45
	Not diluted		0,30	0,35	0,35	0,35	0,35

### 13.2.2 AGP 100 TN, AGP 200 TN, AGP 250 TEN, AGP 400 TEN

TECHNICAL RESIDUE			AGP 100 TN	AGP 200 TN	AGP 250 TEN	AGP 400 TEN
Type of residue	v	1	2,00	3,85	3,85	7,90
	Nerazredčljiv		0,30	0,35	0,35	0,50

### 13.2.3 AGP 200 EN/ENU, AGP 300 EN/ENU, AGP 400 EN/ENU, AGP 500 EN/ENU

TECHNICAL RESIDUE			AGP 200 EN/ENU	AGP 300 EN/ENU	AGP 400 EN/ENU	AGP 500 EN/ENU
Type of residue	Diluted	1	3,10	4,50	4,50	4,50
	Not diluted		0,35	0,40	0,50	0,50

## 13.3 LABELLING:

Sprayers are labelled in the following way:

Example:

AGP 400EN; PA 908; PR1 F/3

AGP..... abbreviation for sprayer

400 ..... tank nominal capacity

EN..... version, type

PA 908... pump type

PR1 F/3... pressure regulator type

All other technical data for a particular component (pumps, pressure regulator ...) are found in separate chapters of this manual.

Find general instructions for working with the sprayer in chapter 14.

## 13.4 MATERIALS AND RECYCLING

TANK.....PE HD (high-density polyethylene)

MOVABLE TUBES .....RUBBER, PVC

FRAME.....STEEL

VALVES, PRESSURE REGULATOR, NOZZLE BRACKETS .....mainly PA (polyamide) with glass fibre

NOZZLE BRACKETS TUBES.....COPPER

## 13.5 MACHINE DISPOSAL

After the machine has served its purpose, it must be completely cleaned, disassembled, sorted according to the materials of each component, and disposed of to an organisation, dealing with waste. Tank and other plastic components can be recycled or burnt in waste incinerators; whereas metal parts must be separated as scrap iron. When dealing with waste, local legislation must be considered.



### 13.6 CONNECTOR FOR PUMP FLOW CONTROL MEASURING

Pump flow indicator can be connected to the pressure regulator return conductor. Tube extension must be removed; and another extension that is connected to the tank through flow indicator must be assembled to its place. While doing this, all other pressure regulator supply conductors must be closed to ensure the whole quantity of the pumped fluid to flow through the return conductor to the tank.

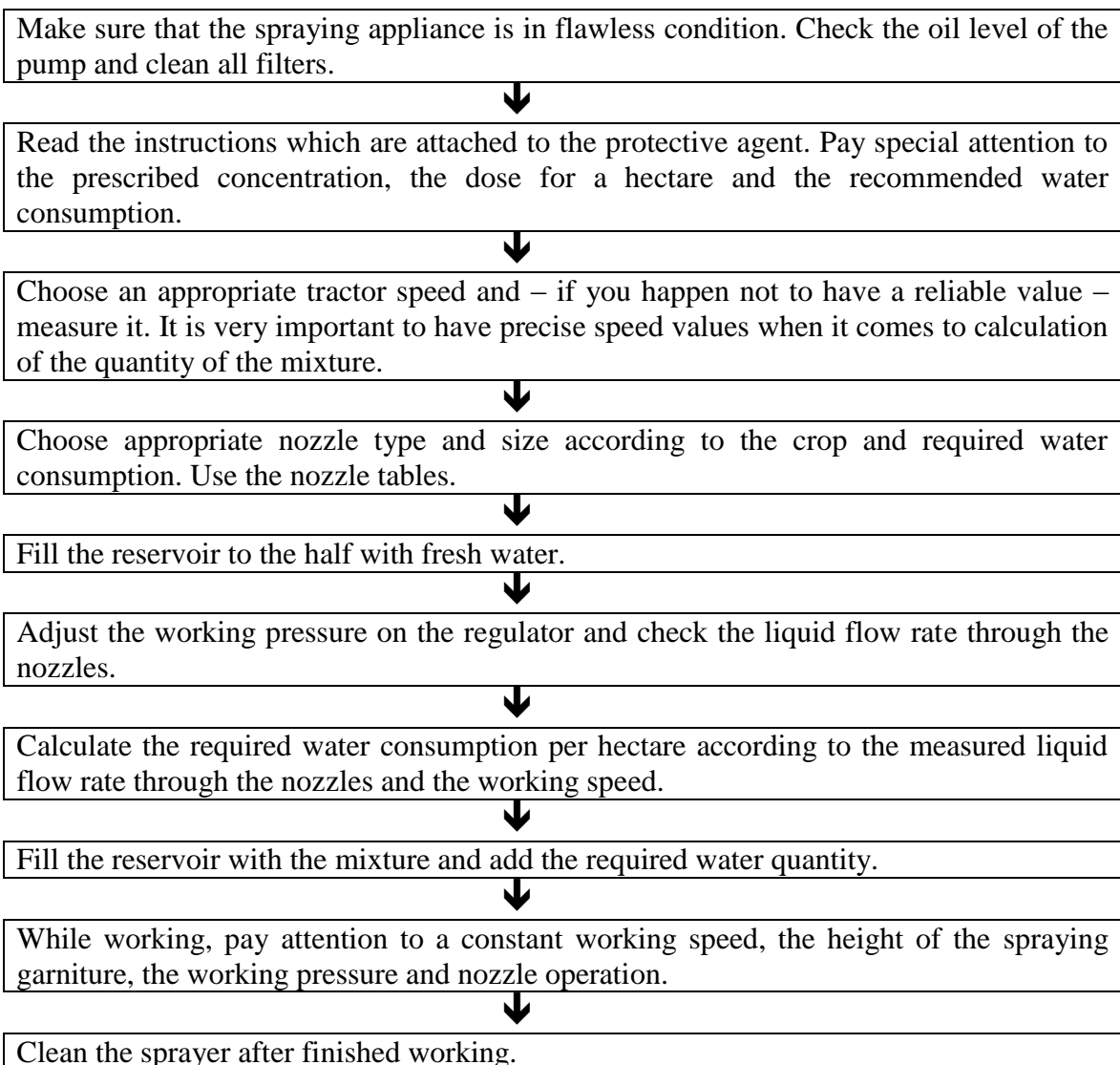
### 13.7 MEASUREMENT OF LIQUID FLOW RATE THROUGH THE NOZZLE

To measure the liquid flow rate through the nozzle, you will need a piece of soft flexible hose with an inner diameter of 25 mm or 1" and an appropriate container (it is recommended to use a measuring cylinder). Simply put on the hose on the nozzle and measure the liquid flow rate by catching the liquid of individual nozzles into the measuring cylinder. You will also need a stopwatch or a wristwatch. The measurement time is one minute. If you have performed the measurement in less than one minute, calculate the liquid flow rate to one minute.

If the liquid flow rate of a nozzle at a specific pressure exceeds the table values for more than 10% than the nozzle insert is worn and needs to be replaced.

## 14 GENERAL INSTRUCTIONS FOR SPRAYING

For a successful spraying, the appropriate water quantity, right nozzle selection and a precise consumption calculation are of major importance. It is recommended to stick to the following order when it comes to preparing of the spraying mixture and spraying:



## 15 TYPES OF NOZZLE INSERTS

In accordance with the standards, all sprayers of Agromehanika trademark are equipped with ceramic TR type nozzle inserts, made by a renowned German manufacturer LECHLER.

Nozzle inserts are designed for all kinds of detailed treating of habitus with protective agents, among which is also spraying with low water consumption.

These nozzle inserts are famous for the optimal size of drops, flow precision and minimal wear.

They are ideal for working pressures between 2 to 20 bars.

### 15.1 CHARTS

**CHART 1: Active driving time (min/ha)**

DRIVING SPEED km/h	INTERLINEAR DISTANCE (m)												
	2	2.2	2.4	2.6	2.8	3	3.2	3.4	3.6	3.8	4	4.5	5
3	100	91	83	77	71	67	62	59	56	53	50	44	40
3.5	86	78	72	66	61	57	54	50	48	45	43	38	34
4	75	68	63	58	54	50	47	44	42	39	37	33	30
4.2	71	65	60	55	51	48	45	42	40	37	35	32	29
4.4	68	62	56	52	48	45	42	40	38	36	34	30	27
4.6	56	59	54	50	47	43	41	38	36	34	32	29	26
4.8	62	57	52	48	45	42	39	37	35	33	31	28	25
5	60	55	50	46	43	40	37	35	33	31	30	27	24
5.2	58	52	48	44	41	38	36	34	32	30	29	25	23
5.4	55	50	46	43	40	37	35	33	31	29	28	25	22
5.6	54	49	45	41	38	36	33	31	30	28	27	24	21
5.8	52	47	43	40	37	34	32	30	29	27	25	23	21
6	50	45	42	38	35	33	31	29	28	26	25	22	20
6.5	46	42	38	35	33	31	29	27	25	24	23	20	18
7	43	39	36	33	30	28	27	25	23	22	21	19	17

**CHART 2: Required aggregate flow (l/min)**

DRIVING TIME (min)	CONSUMPTION PER HECTARE (l/ha)												
	150	200	250	300	350	400	450	500	600	700	800	900	1000
15	10	13	17	20	23	27	30	33	40	47	53	60	67
20	7.5	10	12	15	17	20	22	25	30	35	40	45	50
25	6	8	10	12	14	16	18	20	24	28	32	36	40
30	5	6.7	8.3	10	12	13	15	17	20	23	27	30	33
35	4.3	5.7	7.1	8.5	10	11	13	14	17	20	23	26	29
40	3.7	5	6.2	7.5	8.7	10	11	12	15	17	20	23	25
45	3.3	4.4	5.5	6.6	7.7	8.9	10	11	13	15	18	20	22
50	3	4	5	6	7	8	9	10	12	14	16	18	20
55	2.7	3.6	4.5	5.4	6.3	7.2	8.2	9.1	11	13	14	16	18
60	2.5	3.3	4.2	5	5.8	6.6	7.5	8.3	10	12	13	15	17
65	2.3	3.1	3.8	4.6	5.4	6.2	6.9	7.7	9.2	11	12	14	15
70	2.1	2.8	3.6	4.2	5	5.7	6.4	7.1	8.6	10	11	13	14
75	2	2.6	3.3	4	4.6	5.3	6	6.7	8	9.3	11	12	13
80	1.9	2.5	3.1	3.7	4.4	5	5.6	6.2	7.5	8.7	10	11	12
85	1.8	2.3	2.9	3.5	4.1	4.7	5.3	5.9	7.1	8.2	9.4	10	12
90	1.7	2.2	2.7	3.3	3.9	4.4	5	5.5	6.7	7.8	8.9	10	11
95	1.6	2.1	2.6	3.1	3.7	4.2	4.7	5.2	6.3	7.4	8.4	9.4	10
100	1.5	2	2.5	3	3.5	4	4.5	5	6	7	8	9	10

With the help of charts you can define the consumption per hectare with a view to the size of chosen nozzle inserts, operating pressure, driving speed, and interlinear distance in the plantation, or you can define the size of nozzle inserts according to your requirements.

**CHART 3: Flows of ceramic nozzle inserts LECHLER-TR (l/min)**

CATALOGUE NO.	NOZZLE INSERT LABEL	NOZZLE INSERT COLOUR	WORKING PRESSURE (bar)																		
			2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
019.48.068	TR 80-0067	BLACK	0.22	0.27	0.31	0.35	0.38	0.41	0.44	0.47	0.49	0.52	0.54	0.56	0.58	0.60	0.62	0.64	0.66	0.68	0.70
019.48.069	TR 80-01	OCHRE	0.32	0.39	0.45	0.51	0.55	0.60	0.64	0.68	0.72	0.75	0.78	0.82	0.85	0.88	0.91	0.93	0.96	0.99	1.01
019.48.070	TR 80-015	GREEN	0.48	0.59	0.68	0.76	0.83	0.90	0.96	1.02	1.07	1.13	1.18	1.22	1.27	1.31	1.36	1.40	1.44	1.48	1.52
019.48.071	TR 80-02	YELLOW	0.65	0.80	0.92	1.03	1.13	1.22	1.30	1.38	1.45	1.52	1.59	1.66	1.72	1.78	1.84	1.90	1.95	2.00	2.06
019.48.072	TR 80-03	BLUE	0.97	1.19	1.37	1.53	1.68	1.81	1.94	2.06	2.17	2.27	2.38	2.47	2.57	2.66	2.74	2.83	2.91	2.99	3.07
019.48.073	TR 80-04	RED	1.28	1.57	1.81	2.02	2.22	2.39	2.56	2.72	2.86	3.00	3.14	3.26	3.69	3.51	3.62	3.73	3.84	3.95	4.05
019.48.074	TR 80-05	BROWN	1.61	1.97	2.28	2.55	2.79	3.01	3.22	3.42	3.60	3.78	3.94	4.10	4.26	4.41	4.55	4.69	4.83	4.96	5.09

**NOTE: NOZZLE FLOWS ARE ALWAYS EQUAL FOR THE SAME LABEL COLOURS OF DIFFERENT TYPES (ST, LU, AD, ID, TR...), AND DIFFERENT NOZZLE MATERIALS.**

## 15.2 DIFFERENT CALCULATIONS

Water consumption per hectare can be read from the charts or calculated from the following equation:

$$\text{WATER CONSUMPTION PER HECTARE (l/ha)} = \frac{600 \times \text{NOZZLE FLOW (l/min)} \times \text{NUMBER OF NOZZLES}}{\text{DRIVING SPEED (km/h)} \times \text{INTERLINEAR DISTANCE (m)}}$$

The required nozzle insert flow for a particular per hectare consumption and operating speed can be calculated from the following equation:

$$\text{NOZZLE FLOW (l/min)} = \frac{\text{CONSUMPTION PER HECTARE (l/ha)} \times \text{DRIVING SPEED (km/h)} \times \text{INTERLINEAR DISTANCE (m)}}{600 \times \text{NUMBER OF NOZZLES}}$$

Tractor's speed can best be checked by driving through the particular measured distance and measure the time spent for this:

$$\text{DRIVING SPEED (km/h)} = \frac{\text{DRIVING DISTANCE (m)} \times 3,6}{\text{DRIVING TIME (s)}}$$

**Example No. 1:**

There are 10 pieces of TR-OKER nozzle inserts incorporated in the sprayer, working pressure is set at 11 bar, interlinear distance in an orchard is 3.6 m, driving speed is 4.2 km/h.

What is the consumption per hectare?

Chart 1 shows that the required time for spraying per hectare is 40 min.

Chart 3 shows that OKER nozzle insert flow at a working pressure of 11 bar is 0.75 l/min.

Charts 2 shows that in 40 minutes and at a consumption of 7.5 l/min (for 10 nozzle inserts) 300 l/ha are consumed.

**Example No. 2:**

The desired spraying consumption is 300 l/ha, interlinear distance is 3.8 m, driving speed is 5.2 km/h. There are 10 nozzles open. What kind of inserts must be used and what is the required operating pressure for spraying?

Chart 1 shows that in our case the driving time for spraying per hectare is 30 min. According to chart 2, for this driving time and consumption of 300 l/ha the required aggregate flow is 10 l/min, or 1 l/min through one nozzle. In chart 3 we choose a corresponding nozzle insert, for our case it is GREEN for operating pressure at 9 bar, and OCHRE for operating pressure at 20 bar.

**15.3 SOME RECOMMENDATIONS**

- **Working Speed**

Spraying is usually done at tractor's speed of 3-6 km/h. The speed must be adjusted to the terrain configuration, but especially to the fan capacity. Too high working speed at a lower fan capacity can greatly reduce effects and spraying quality.

- **Engine Rotations**

For a quality sprayer's operation choose a gear at which you will be able to reach the operating speed at higher engine rotations (approx. 500 rot. /min on the tractor connection shaft). Only thus you will enable an adequate fan and pump capacities.

- **Water Consumption**

Water consumption at spraying in fruit-growing and viticulture widely ranges from 100 to 1500 l/ha. Lately, a lower consumption ranging from 100 to 300 l/ha is being introduced more and more due to lower costs. With such lower consumptions even more attention must be paid to preparing the machine for work, therefore it must have a quality equipment, quality nozzles, pressure filters, air rectifiers, and also it must enable a quality mixing process during operation. At a lower water consumption, the quantity of spray agent used per hectare must stay the same, which means that the spray agent concentration must be increased for as much as the water quantity has been reduced.

